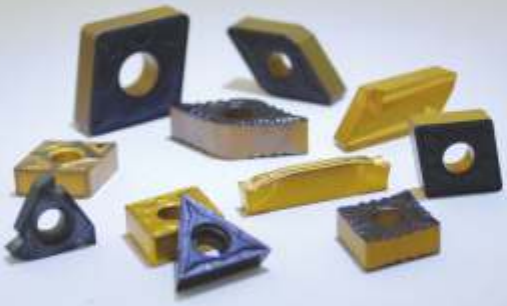
BENTO Performance

Drehen

Drehen







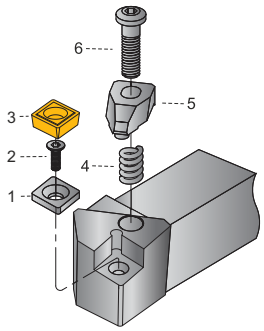
P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

Klemmhaltersysteme

(Selecting the clamping system)

1. Pratze (Spannsystem)

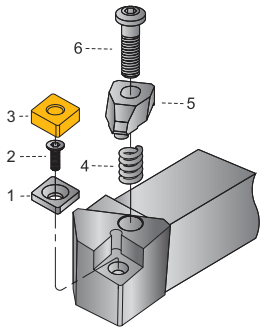
C



1. Zwischenlage
2. Schraube für Zwischenlage
3. Wendeschneidplatte
4. Feder für Pratze
5. Pratze
6. Schraube für Pratze

2. Pratze (Spannsystem)

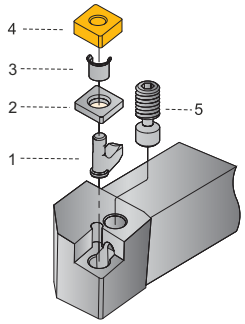
D



1. Zwischenlage
2. Schraube für Zwischenlage
3. Wendeschneidplatte
4. Feder für Pratze
5. Pratze
6. Schraube für Pratze

3. Kniehebel (Spannsystem)

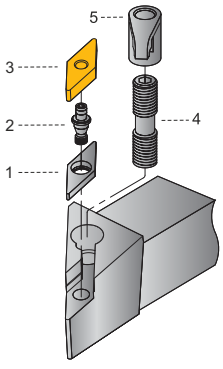
P



1. Kniehebel
2. Zwischenlage
3. Rohrstift für Zwischenlage
4. Wendeschneidplatte
5. Schraube für Kniehebel

4. Pin/Pratze (Spannsystem)

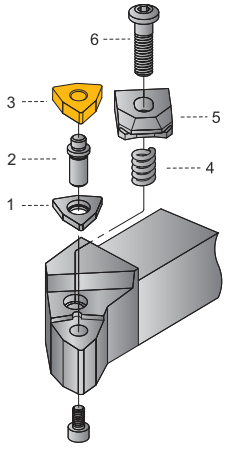
M



1. Zwischenlage
2. Stift
3. Wendescheneidplatte
4. Schraube
5. Pratze

5. Pratze (Spannsystem)

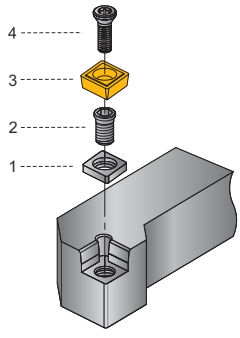
M



1. Zwischenlage
2. Rohrstift für Zwischenlage
3. Wendeschneidplatte
4. Feder für Pratze
5. Pratze
6. Schraube für Pratze

6. Schraube (Spannsystem)

S



1. Zwischenlage
2. Schraube für Zwischenlage
3. Wendeschneidplatte
4. Schraube

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

Code Schlüssel - Drehen (Turning code key)

D	W	L	N	R	25	25	M	08
1	2	3	4	5	6	7	8	9

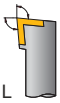
1. Spannsystem (Clamping system)

Pratze	Pratze	Pin/Pratze	Kniehebel Pin/Keil	Schraube
				
C	D	M	P	S

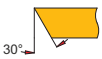
2. Wendeplattenform (Insert shape)

C 	E 	D 
K 	R 	S 
T 	V 	W 

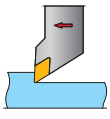
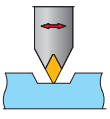
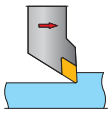
3. Haltertyp (Approach angle)

90°  A	75°  B	90°  C	45°  D	60°  E	90°  F
90°  G	107,5°  H	93°  J	75°  K	95°  L	50°  M
63°  N	107,5°  O	117,5°  P	107,5°  Q	75°  R	45°  S
60°  T	93°  U	72,5°  V	60°  W	120°  X	

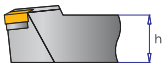
4. Seitl, Freiwinkel der Wendeplatte (Insert clearance angle)

A  3°	B  5°	C  7°
D  15°	E  20°	F  25°
G  30°	0° 	P  11°

5. Schneidrichtung (Hand of tool)

L  N  R 

6. Schafthöhe (Shank heigt)



8 = 08 mm
16 = 16 mm
25 = 25 mm

7. Schaftbreite (Shank width)



8 = 08 mm
16 = 16 mm
25 = 25 mm

8. Werkzeuglänge in mm (Tool lenght)



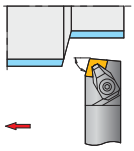
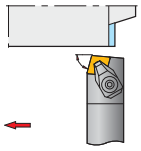
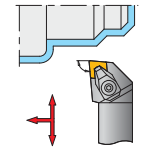
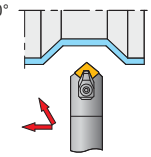
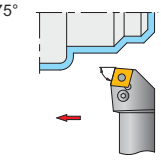
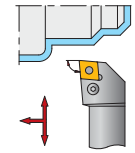
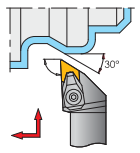
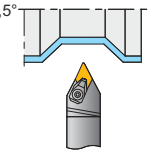
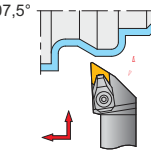
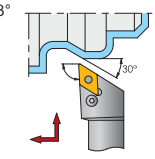
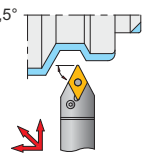
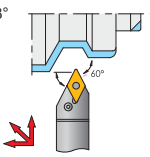
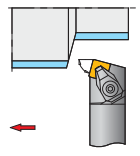
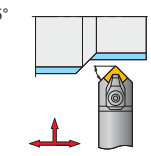
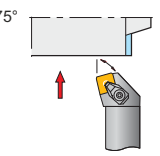
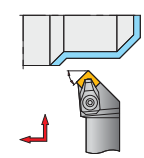
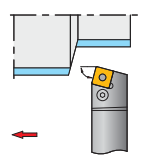
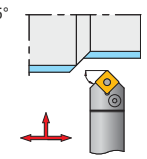
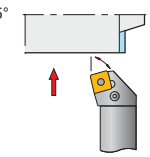
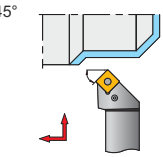
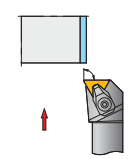
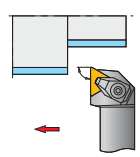
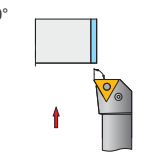
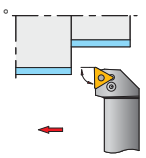
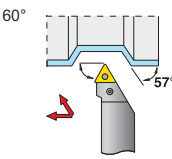
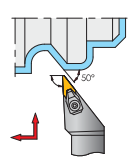
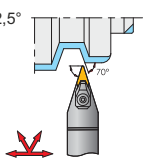
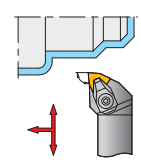
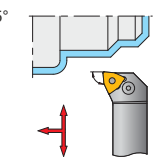
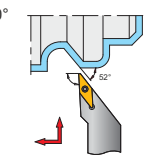
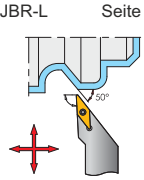
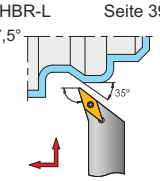
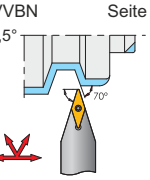
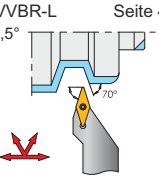
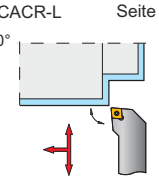
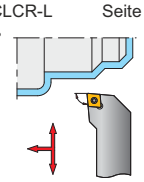
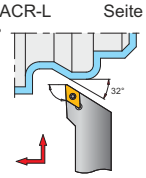
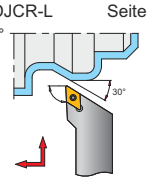
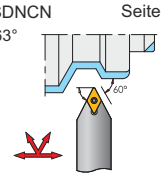
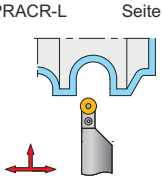
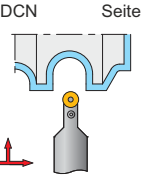
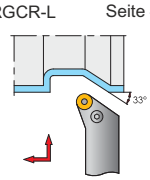
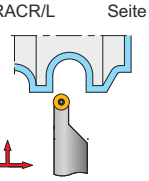
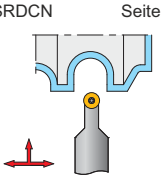
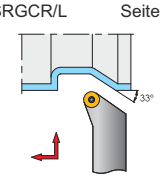
A = 32 mm	F = 80 mm	M = 150 mm	R = 200 mm	V = 400 mm
B = 40 mm	H = 100 mm	N = 160 mm	S = 250 mm	W = 450 mm
C = 50 mm	K = 125 mm	P = 170 mm	T = 300 mm	Y = 500 mm
D = 60 mm	L = 140 mm	Q = 180 mm	U = 350 mm	X = Spezial

9. Schneidkantenlänge (Cutting edge length)

C 	E 	D 
K 	R 	S 
T 	V 	W 

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

Außenbearbeitung Drehen (External maschining turning)

DCBNR-L Seite 08 75° 	DCKNR-L Seite 09 75° 	DCLNR-L Seite 10 95° 	DCMNN Seite 11 50° 	PCBNR-L Seite 12 75° 
PCLNR-L Seite 13 95° 	DDJNR-L Seite 14 93° 	DDPNN Seite 15 62,5° 	DDQNR-L Seite 16 107,5° 	PDJNR-L Seite 17 93° 
PDNNN Seite 18 62,5° 	PDNNR-L Seite 19 63° 	DSBNR-L Seite 20 75° 	DSDNN Seite 21 45° 	DSKNR/L Seite 22 75° 
DSSNR/L Seite 23 45° 	PSBNR-L Seite 24 75° 	PSDNN Seite 25 45° 	PSKNR-L Seite 26 75° 	PSSNR-L Seite 27 45° 
DTFNR/L Seite 28 91° 	DTGNR/L Seite 29 91° 	PTFNR-L Seite 30 90° 	PTGNR-L Seite 31 91° 	PTTNR-L Seite 32 60° 
DVJNR Seite 33 93° 	DVVNN Seite 34 72,5° 	DWLNR Seite 35 95° 	PWLNR-L Seite 36 95° 	SVABR-L Seite 37 90° 
SVJBR-L Seite 38 93° 	SVHBR-L Seite 39 107,5° 	SVVBN Seite 40 72,5° 	SVVBR-L Seite 41 72,5° 	SCACR-L Seite 42 90° 
SCLCR-L Seite 43 95° 	SDACR-L Seite 44 90° 	SDJCR-L Seite 45 93° 	SDNCN Seite 46 63° 	PRACR-L Seite 47 
PRDCN Seite 48 	PRGCR-L Seite 49 	SRACR/L Seite 50 	SRDCN Seite 51 	SRGCR/L Seite 52 

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

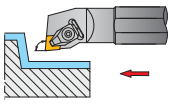
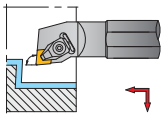
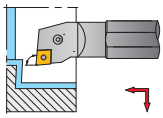
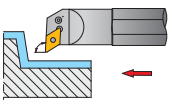
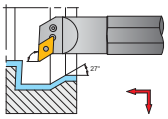
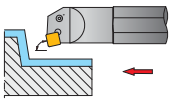
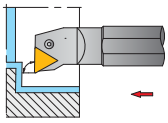
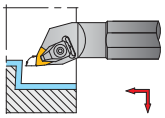
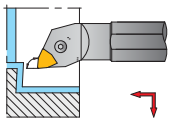
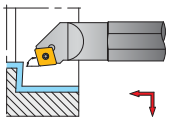
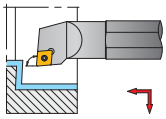
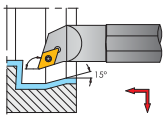
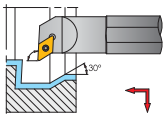
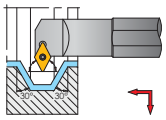
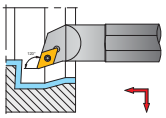
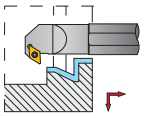
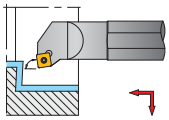
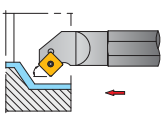
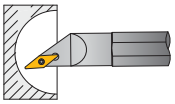
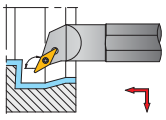
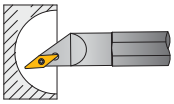
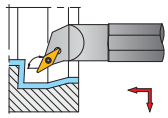
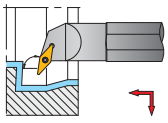
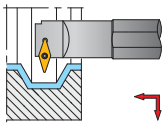
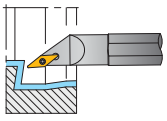
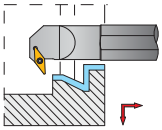
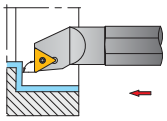
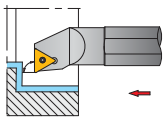
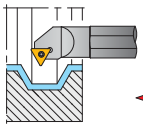
Außenbearbeitung Drehen (External machining turning)

SSBCR-L Seite 53 75°	SSDCN Seite 54 45°	SSKCR-L Seite 55 75°	SSSCR-L Seite 56 45°	STACR-L Seite 57 91°
STFCR-L Seite 58 91°	STGCR-L Seite 59 91°	STTCR-L Seite 60 60°	SVACR-L Seite 61 90°	SVHCR-L Seite 62 107,5°
SVJCR-L Seite 63 93°	SVVCN Seite 64 72,5°	SWACR-L Seite 65 90°		

Außenbearbeitung Drehen Keramik (External machining turning ceramics)

CCLNR-L Seite 67 95°	CDJNR-L Seite 68 93°	CSDNN Seite 69 45°	CSKNR-L Seite 70 75°	CSRNR/L Seite 71 75°
CRDNN Seite 72	CTJNR-L Seite 73 93°	CTUNR-L Seite 74 93°		

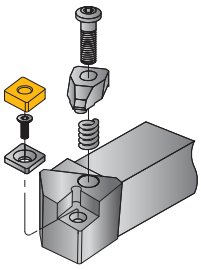
Innenbearbeitung Drehen (Internal machining turning)

DCKNR-L Seite 76 75° 	DCLNR-L Seite 77 95° 	PCLNR-L Seite 78 95° 	PDSNR-L Seite 79 62,5° 	PDUNR-L Seite 80 93° 
PSKNR-L Seite 81 75° 	PTFNR-L Seite 82 90° 	DWLNR-L Seite 83 95° 	PWLNR-L Seite 84 95° 	SCKCR-L Seite 85 75° 
SCLCR-L Seite 86 95° 	SDQCR-L Seite 87 107,5° 	SDUCR-L Seite 88 93° 	SDWCR-L Seite 89 62,5° 	SDXCR-L Seite 90 95° 
SDZCR-L Seite 91 93° 	SSKCR-L Seite 92 75° 	SSSCR-L Seite 93 45° 	SVJBR-L Seite 94 	SVQBR-L Seite 95 117,5° 
SVJCR-L Seite 96 	SVQCR-L Seite 97 117,5° 	SVUCR-L Seite 98 95° 	SVWCR-L Seite 99 	SVXCR-L Seite 100 
SVZCR-L Seite 101 	STFCR-L Seite 102 91° 	STUCR-L Seite 103 95° 	STWCR-L Seite 104 60° 	

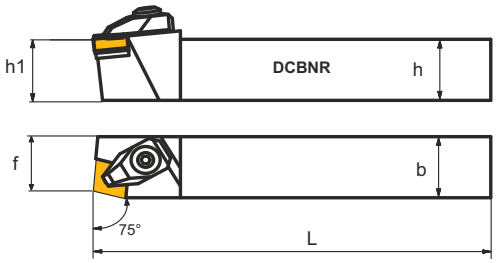
P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



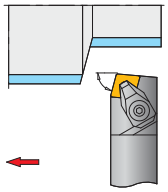


(Modelbeispiel)



DCBNR

(Abbildung in Rechtsausführung /Right hand style)

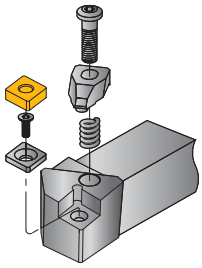
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		DCBNR/L 2020K12	20	20	125	20	25	CN..1204..
		DCBNR/L 2525M12	25	25	150	25	32	CN..1204..
		DCBNR/L 3232P12	32	32	170	32	40	CN..1204..
		DCBNR/L 4040S12	40	40	250	40	50	CN..1204..

Ersatzteile & Zubehör / Main spare parts

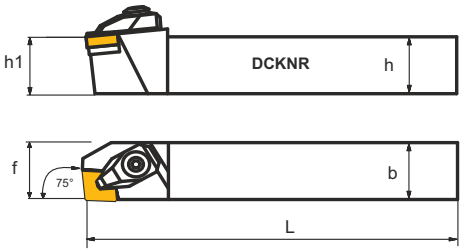
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3535/4040)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



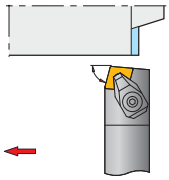


(Modelbeispiel)



DCKNR

(Abbildung in Rechtsausführung /Right hand style)

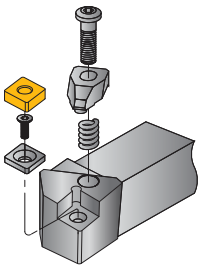
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		DCKNR/L 2020K12	20	20	125	20	25	CN..1204..
		DCKNR/L 2525M12	25	25	150	25	32	CN..1204..
		DCKNR/L 3232P12	32	32	170	32	40	CN..1204..
		DCKNR/L 4040S12	40	40	250	40	50	CN..1204..

Ersatzteile & Zubehör / Main spare parts

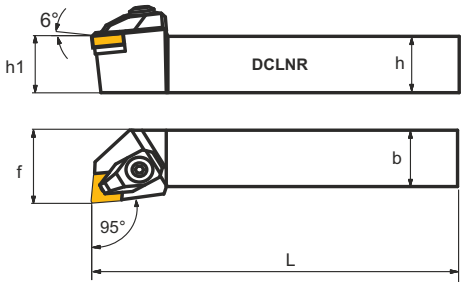
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3535/4040)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



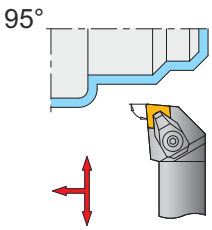


(Modelbeispiel)



DCLNR

(Abbildung in Rechtsausführung /Right hand style)

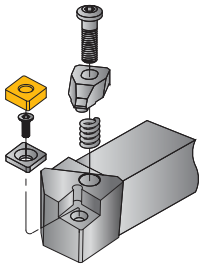
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		DCLNR/L 2020K12	20	20	125	20	25	CN..1204..
		DCLNR/L 2525M12	25	25	150	25	32	CN..1204..
		DCLNR/L 3232P12	32	32	170	32	40	CN..1204..
		DCLNR/L 4040S12	40	40	250	40	50	CN..1204..

Ersatzteile & Zubehör / Main spare parts

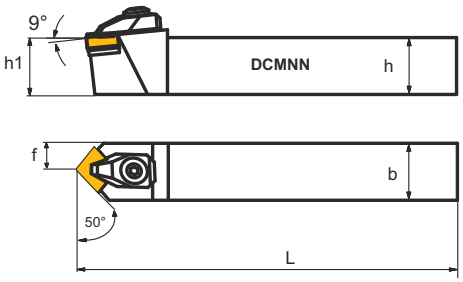
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3535/4040)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



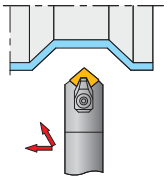


(Modelbeispiel)



DCMNN

(Abbildung in Neutralausführung /Neutral version)

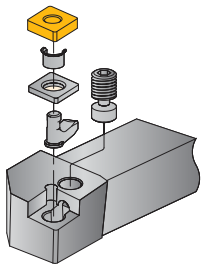
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
50° 		DCMNN 2020K12	20	20	125	20	10	CN..1204..
		DCMNN 2525M12	25	25	150	25	12,5	CN..1204..
		DCMNN 3232P12	32	32	170	32	16	CN..1204..
		DCMNN 4040S12	40	40	250	40	20	CN..1204..

Ersatzteile & Zubehör / Main spare parts

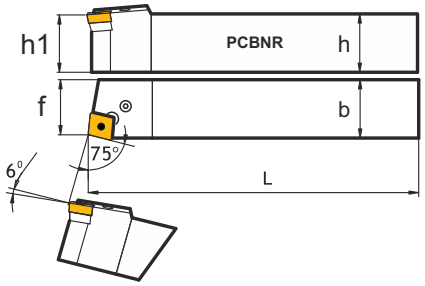
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3535/4040)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



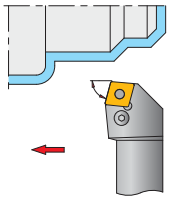


(Modelbeispiel)



PCBNR

(Abbildung in Rechtsausführung /Right hand style)

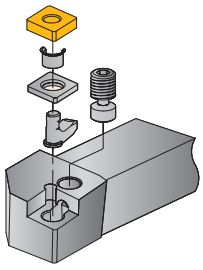
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		PCBNR/L 1616H12	16	16	100	16	12	CN..1204..
		PCBNR/L 2020K12	20	20	125	20	17	CN..1204..
		PCBNR/L 2525M12	25	25	150	25	22	CN..1204..
		PCBNR/L 3232P12	32	32	170	32	27	CN..1204..
		PCBNR/L 4040S12	40	40	250	40	35	CN..1204..
		PCBNR/L 2525M16	25	25	150	25	22	CN..1606..
		PCBNR/L 3232P16	32	32	170	32	27	CN..1606..
		PCBNR/L 4040S16	40	40	250	40	35	CN..1606..
		PCBNR/L 3232P19	32	32	170	32	27	CN..1906..
		PCBNR/L 4040S19	40	40	250	40	35	CN..1906..
		PCBNR/L 4040S25	40	40	250	40	37	CN..2507..
		PCBNR/L 4040S2509	40	40	250	40	37	CN..2509..

Ersatzteile & Zubehör / Main spare parts

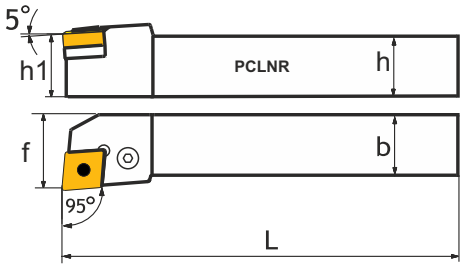
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (1616/2020/2525)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3232/4040)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	
16 (2525/3232/4040)	T55ZPC1606	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPC1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPC2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPC2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



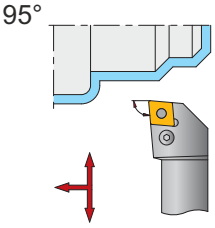


(Modelbeispiel)



PCLNR

(Abbildung in Rechtsausführung /Right hand style)

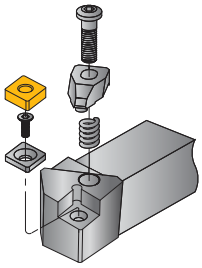
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		PCLNR/L 1616H09	16	16	100	16	20	CN..0903..
		PCLNR/L 2020K09	20	20	125	20	25	CN..0903..
		PCLNR/L 2525M09	16	16	100	16	32	CN..0903..
		PCLNR/L 1616H12	16	16	100	16	20	CN..1204..
		PCLNR/L 2020K12	20	20	125	20	25	CN..1204..
		PCLNR/L 2525M12	25	25	150	25	32	CN..1204..
		PCLNR/L 3232P12	32	32	170	32	40	CN..1204..
		PCLNR/L 4040S12	40	40	250	40	48	CN..1204..
		PCLNR/L 2525M16	25	25	150	25	32	CN..1606..
		PCLNR/L 3232P16	32	32	170	32	40	CN..1606..
		PCLNR/L 4040S16	40	40	250	40	50	CN..1606..
		PCLNR/L 3232P19	32	32	170	32	40	CN..1906..
		PCLNR/L 4040S19	40	40	250	40	50	CN..1906..
		PCLNR/L 4040S25	40	40	250	40	50	CN..2507..
		PCLNR/L 4040S2509	40	40	250	40	50	CN..2509..

Ersatzteile & Zubehör / Main spare parts

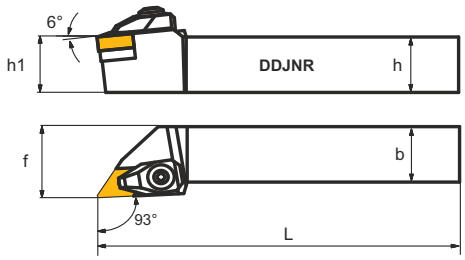
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
09 (1616/2020/2525)	T55ZPC0903	T55KH03	T55SK0613	T55RS3	T55S25	
12 (1616/2020/2525)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3232/4040)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	
16 (2525/3232/4040)	T55ZPC1606	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPC1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPC2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPC2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



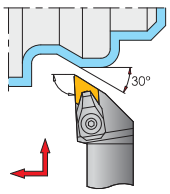


(Modelbeispiel)

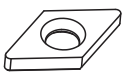


DDJNR

(Abbildung in Rechtsausführung /Right hand style)

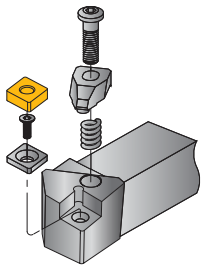
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		DDJNR/L 1616H11	16	16	100	16	18	DN..1104..
		DDJNR/L 2020K11	20	20	125	20	25	DN..1104..
		DDJNR/L 2525M11	25	25	150	25	32	DN..1104..
		DDJNR/L 1616H15	16	16	100	16	18	DN..1506..
		DDJNR/L 2020K15	20	20	125	20	25	DN..1506..
		DDJNR/L 2525M15	25	25	150	25	32	DN..1506..
		DDJNR/L 3232P15	32	32	170	32	40	DN..1506..
		DDJNR/L 4040S15	40	40	250	40	50	DN..1506..

Ersatzteile & Zubehör / Main spare parts

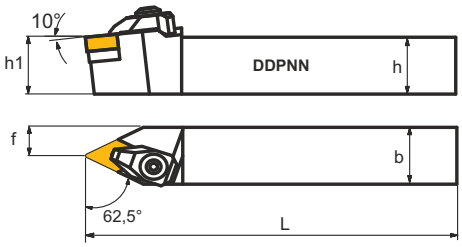
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
11 (1616/2020/2525)	T55ZDD1104	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
15 (1616/2020/2525)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3232/4040)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



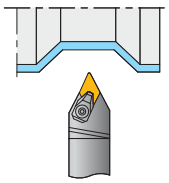


(Modelbeispiel)

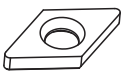


DDPNN

(Abbildung in Neutralausführung /Neutral version)

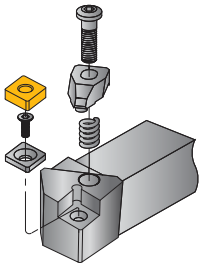
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
62,5° 		DDPNN 1616H11	16	16	100	16	8	DN..1104..
		DDPNN 2020K11	20	20	125	20	10	DN..1104..
		DDPNN 2525M11	25	25	150	25	12,5	DN..1104..
		DDPNN 1616H15	16	16	100	16	8	DN..1506..
		DDPNN 2020K15	20	20	125	20	10	DN..1506..
		DDPNN 2525M15	25	25	150	25	12,5	DN..1506..
		DDPNN 3232P15	32	32	170	32	18	DN..1506..
		DDPNN 4040S15	40	40	250	40	20	DN..1506..

Ersatzteile & Zubehör / Main spare parts

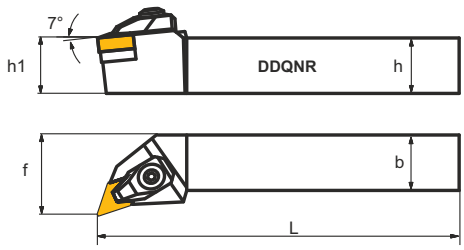
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
11 (1616/2020/2525)	T55ZDD1104	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
15 (1616/2020/2525)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3232/4040)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



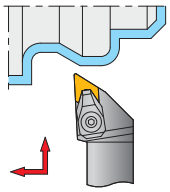


(Modelbeispiel)

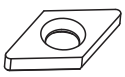


DDQNR

(Abbildung in Rechtsausführung /Right hand style)

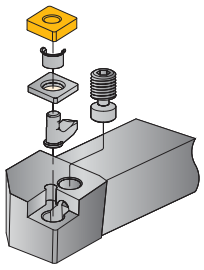
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
107,5° 		DDQNR/L 1616H11	16	16	100	16	18	DN..1104..
		DDQNR/L 2020K11	20	20	125	20	25	DN..1104..
		DDQNR/L 2525M11	25	25	150	25	32	DN..1104..
		DDQNR/L 1616H15	16	16	100	16	18	DN..1506..
		DDQNR/L 2020K15	20	20	125	20	25	DN..1506..
		DDQNR/L 2525M15	25	25	150	25	32	DN..1506..
		DDQNR/L 3232P15	32	32	170	32	40	DN..1506..
		DDQNR/L 4040S15	40	40	250	40	48	DN..1506..

Ersatzteile & Zubehör / Main spare parts

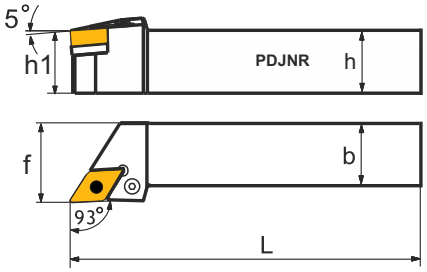
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
11 (1616/2020/2525)	T55ZDD1104	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03/04
15 (1616/2020/2525)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3232/4040)	T55ZDD1506	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



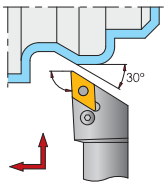


(Modelbeispiel)



PDJNR

(Abbildung in Rechtsausführung /Right hand style)

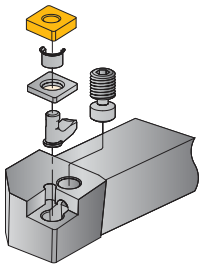
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		PDJNR/L 1616H11	16	16	100	16	20	DN..1104..
		PDJNR/L 2020K11	20	20	125	20	25	DN..1104..
		PDJNR/L 2525M11	25	25	150	25	32	DN..1104..
		PDJNR/L 1616H15	16	16	100	16	20	DN..1506..
		PDJNR/L 2020K15	20	20	125	20	25	DN..1506..
		PDJNR/L 2525M15	25	25	150	25	32	DN..1506..
		PDJNR/L 3232P15	32	32	170	32	40	DN..1506..
		PDJNR/L 4040S15	40	40	250	40	50	DN..1506..

Ersatzteile & Zubehör / Main spare parts

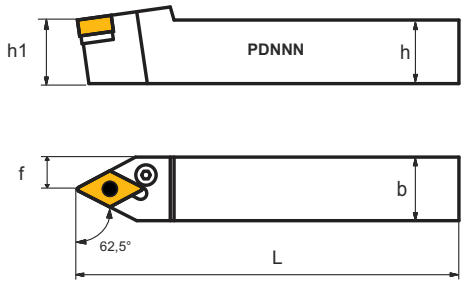
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
11 (1616/2020/2525)	T55ZPD1104	T55KH03	T55SK0613	T55RS3	T55S25	
15 (1616/2020/2525)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (3232/4040)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



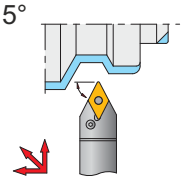


(Modelbeispiel)

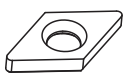


PDNNN

(Abbildung in Neutralausführung /Neutral version)

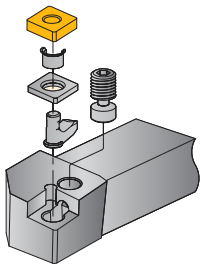
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
62,5° 		PDNNN 2020K11	20	20	125	20	10	DN..1104..
		PDNNN 2525M11	25	25	150	25	12,5	DN..1104..
		PDNNN 2020K15	20	20	125	20	10	DN..1506..
		PDNNN 2525M15	25	25	150	25	12,5	DN..1506..
		PDNNN 3225M15	32	25	170	32	12,5	DN..1506..
		PDNNN 3232P15	32	32	170	32	16	DN..1506..
		PDNNN 2020K1504	20	20	125	20	10	DN..1504..
		PDNNN 2525M1504	25	25	150	25	12,5	DN..1504..
		PDNNN 3232P1504	32	32	170	32	18	DN..1504..

Ersatzteile & Zubehör / Main spare parts

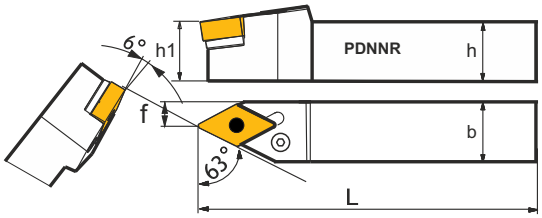
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
11 (2020/2525)	T55ZPD1104	T55KH03	T55SK0613	T55RS3	T55S25	
15 (2020/2525/3225)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (3232/4040)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (3225/3232/4040)	T55ZPD1504	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



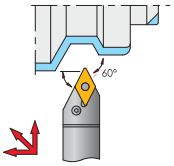


(Modelbeispiel)



PDNNR

(Abbildung in Rechtsausführung /Right hand style)

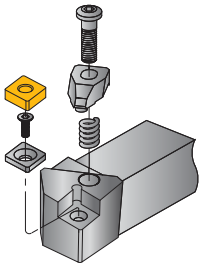
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
63° 		PDNNR/L 1616H15	16	16	100	16	6	DN..1506..
		PDNNR/L 2020K15	20	20	125	20	8	DN..1506..
		PDNNR/L 2525M15	25	25	150	25	12,5	DN..1506..
		PDNNR/L 3225M15	32	25	170	32	16	DN..1506..
		PDNNR/L 3232P15	32	32	170	32	16	DN..1506..
		PDNNR/L 4040S15	40	40	250	40	20	DN..1506..
		PDNNR/L 2020K1504	20	20	125	20	8	DN..1504..
		PDNNR/L 2525M1504	32	25	150	32	12,5	DN..1504..
		PDNNR/L 3232P1504	32	32	170	32	18	DN..1504..

Ersatzteile & Zubehör / Main spare parts

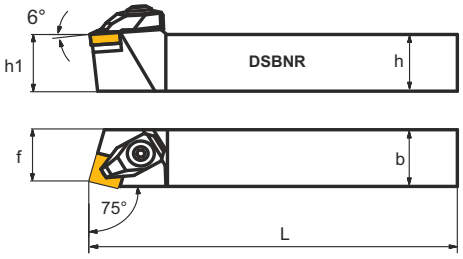
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
15 (1616/2020/2525)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (3225/3232/4040)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (3225/3232/4040)	T55ZPD1504	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



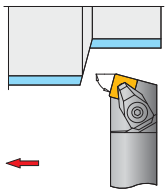


(Modelbeispiel)

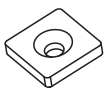


DSBNR

(Abbildung in Rechtsausführung /Right hand style)

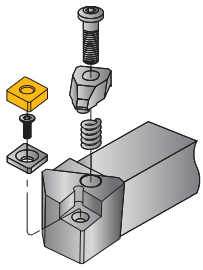
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		DSBNR/L 1616H12	16	16	100	16	13	SN..1204..
		DSBNR/L 2020K12	20	20	125	20	17	SN..1204..
		DSBNR/L 2525M12	25	25	150	25	22	SN..1204..
		DSBNR/L 3232P12	32	32	170	32	27	SN..1204..
		DSBNR/L 4040S12	40	40	250	40	32	SN..1204..

Ersatzteile & Zubehör / Main spare parts

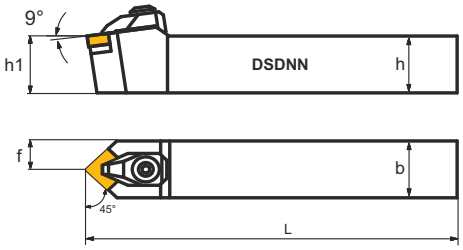
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (1616/2020/2525)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3232/4040)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



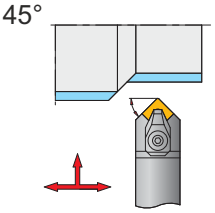


(Modelbeispiel)

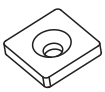


DSDNN

(Abbildung in Neutralausführung /Neutral version)

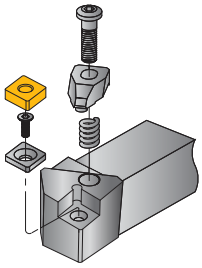
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		DSDNN 1616H12	16	16	100	16	13	SN..1204..
		DSDNN 2020K12	20	20	125	20	17	SN..1204..
		DSDNN 2525M12	25	25	150	25	22	SN..1204..
		DSDNN 3232P12	32	32	170	32	27	SN..1204..
		DSDNN 4040S12	40	40	250	40	32	SN..1204..

Ersatzteile & Zubehör / Main spare parts

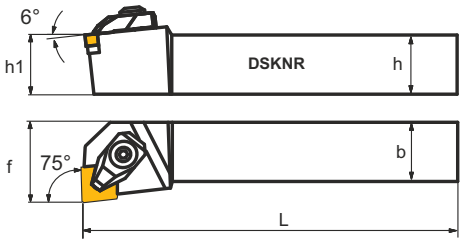
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (1616/2020/2525)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3232/4040)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



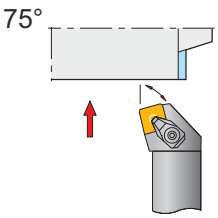


(Modelbeispiel)

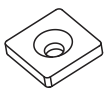


DSKNR

(Abbildung in Rechtsausführung /Right hand style)

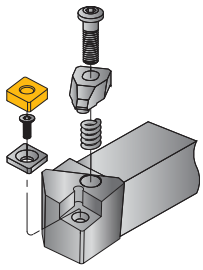
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		DSKNR/L 1616H12	16	16	100	16	16	SN..1204..
		DSKNR/L 2020K12	20	20	125	20	25	SN..1204..
		DSKNR/L 2525M12	25	25	150	25	32	SN..1204..
		DSKNR/L 3232P12	32	32	170	32	32	SN..1204..
		DSKNR/L 4040S12	40	40	250	40	48	SN..1204..

Ersatzteile & Zubehör / Main spare parts

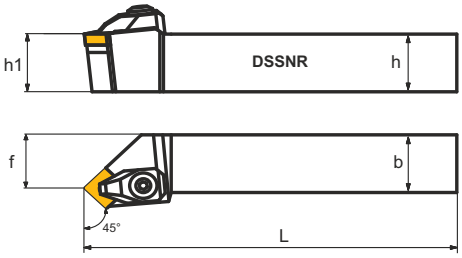
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (1616/2020/2525)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3232/4040)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



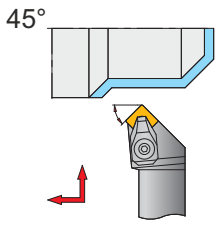


(Modelbeispiel)

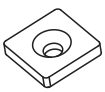


DSSNR

(Abbildung in Rechtsausführung /Right hand style)

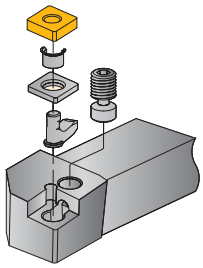
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		DSSNR/L 1616H12	16	16	100	16	16	SN..1204..
		DSSNR/L 2020K12	20	20	125	20	25	SN..1204..
		DSSNR/L 2525M12	25	25	150	25	32	SN..1204..
		DSSNR/L 3232P12	32	32	170	32	32	SN..1204..
		DSSNR/L 4040S12	40	40	250	40	48	SN..1204..

Ersatzteile & Zubehör / Main spare parts

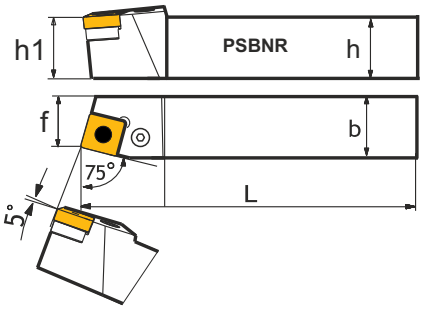
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (1616/2020/2525)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04
12 (3232/4040)	T55ZDS1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



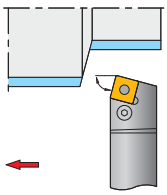


(Modelbeispiel)

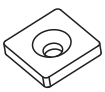


PSBNR

(Abbildung in Rechtsausführung /Right hand style)

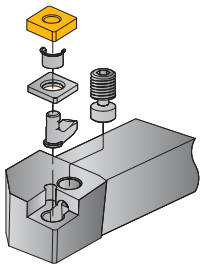
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		PSBNR/L 1616H09	16	16	100	16	13	SN..0903..
		PSBNR/L 2020K09	20	20	125	20	17	SN..0903..
		PSBNR/L 1616H12	16	16	100	16	13	SN..1204..
		PSBNR/L 2020K12	20	20	125	20	17	SN..1204..
		PSBNR/L 2525M12	25	25	150	25	22	SN..1204..
		PSBNR/L 3225P12	32	25	170	32	22	SN..1204..
		PSBNR/L 3232P12	32	32	170	32	27	SN..1204..
		PSBNR/L 4040S12	40	40	250	40	35	SN..1204..
		PSBNR/L 2525M15	25	25	150	25	22	SN..1506..
		PSBNR/L 3232P15	32	32	170	32	27	SN..1506..
		PSBNR/L 4040S15	40	40	250	40	35	SN..1506..
		PSBNR/L 3232P19	32	32	170	32	27	SN..1906..
		PSBNR/L 4040S19	40	40	250	40	35	SN..1906..
		PSBNR/L 4040S25	40	40	250	40	48	SN..2507..
		PSBNR/L 4040S25	40	40	250	40	48	SN..2509..

Ersatzteile & Zubehör / Main spare parts

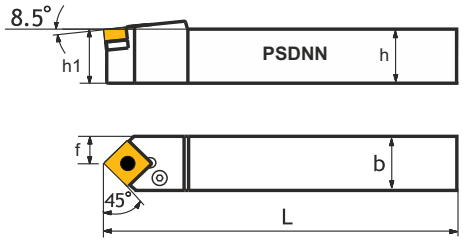
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
09 (1616/2020)	T55ZPS0903	T55KH03	T55SK0613	T55RS3	T55S25	
12 (1616/2020/2525)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3225/3232/4040)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
15 (2525/3232/4040)	T55ZPS1506	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPS1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPS2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPS2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



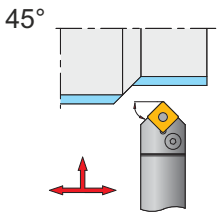


(Modelbeispiel)

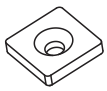


PSDNN

(Abbildung in Neutralausführung /Neutral version)

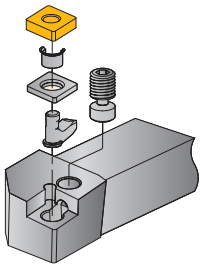
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		PSDNN 1616H12	16	16	100	16	8	SN..1204..
		PSDNN 2020K12	20	20	125	20	10	SN..1204..
		PSDNN 2525M12	25	25	150	25	12,5	SN..1204..
		PSDNN 3232P12	32	32	170	32	16	SN..1204..
		PSDNN 4040S12	40	40	250	40	20	SN..1204..
		PSDNN 2525M15	25	25	150	25	12,5	SN..1506..
		PSDNN 3232P15	32	32	170	32	16	SN..1506..
		PSDNN 4040S15	40	40	250	40	20	SN..1506..
		PSDNN 3232P19	32	32	170	32	16	SN..1906..
		PSDNN 4040S19	40	40	250	40	20	SN..1906..
		PSDNN 4040S25	40	40	250	40	20	SN..2507..
		PSDNN 4040S25	40	40	250	40	20	SN..2509..

Ersatzteile & Zubehör / Main spare parts

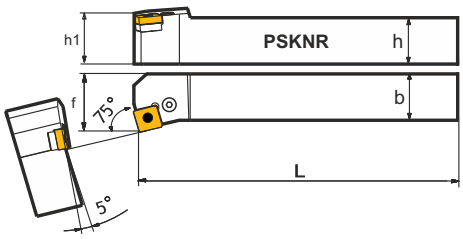
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (1616/2020/2525)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3232/4040)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
15 (2525/3232/4040)	T55ZPS1506	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPS1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPS2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPS2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



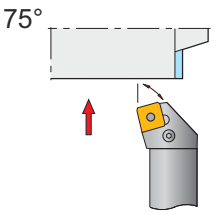


(Modelbeispiel)

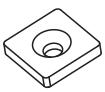


PSKNR

(Abbildung in Rechtsausführung /Right hand style)

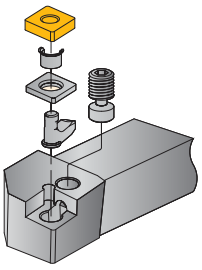
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		PSKNR/L 1616H09	16	16	100	16	20	SN..0903..
		PSKNR/L 2020K09	20	20	125	20	25	SN..0903..
		PSKNR/L 1616H12	16	16	100	16	20	SN..1204..
		PSKNR/L 2020K12	20	20	125	20	25	SN..1204..
		PSKNR/L 2525M12	25	25	150	25	32	SN..1204..
		PSKNR/L 3232P12	32	32	170	32	40	SN..1204..
		PSKNR/L 4040S12	40	40	250	40	48	SN..1204..
		PSKNR/L 2525M15	25	25	150	25	32	SN..1506..
		PSKNR/L 3232P15	32	32	170	32	40	SN..1506..
		PSKNR/L 4040S15	40	40	250	40	48	SN..1506..
		PSKNR/L 3232P19	32	32	170	32	40	SN..1906..
		PSKNR/L 4040S19	40	40	250	40	50	SN..1906..
		PSKNR/L 4040S25	40	40	250	40	50	SN..2507..
		PSKNR/L 4040S25	40	40	250	40	50	SN..2509..

Ersatzteile & Zubehör / Main spare parts

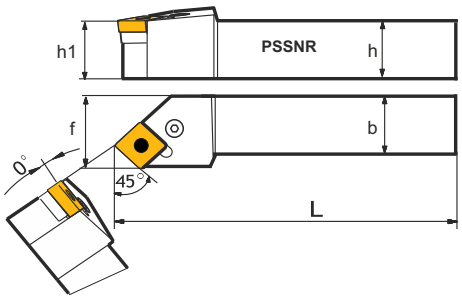
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
09 (1616/2020)	T55ZPS0903	T55KH03	T55SK0613	T55RS3	T55S25	
12 (1616/2020/2525)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3232/4040)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
15 (2525/3232/4040)	T55ZPS1506	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPS1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPS2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPS2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



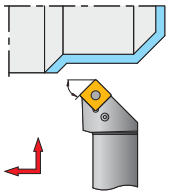


(Modelbeispiel)



PSSNR

(Abbildung in Rechtsausführung /Right hand style)

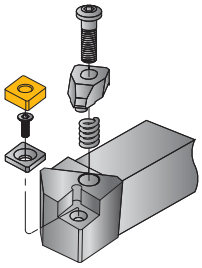
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		PSSNR/L 1616H09	16	16	100	16	20	SN..0903..
		PSSNR/L 1616H12	16	16	100	16	20	SN..1204..
		PSSNR/L 2020K12	20	20	125	20	25	SN..1204..
		PSSNR/L 2525M12	25	25	150	25	32	SN..1204..
		PSSNR/L 3232P12	32	32	170	32	40	SN..1204..
		PSSNR/L 4040S12	40	40	250	40	48	SN..1204..
		PSSNR/L 2525M15	25	25	150	25	32	SN..1506..
		PSSNR/L 3232P15	32	32	170	32	40	SN..1506..
		PSSNR/L 4040S15	40	40	250	40	48	SN..1506..
		PSSNR/L 3232P19	32	32	170	32	40	SN..1906..
		PSSNR/L 4040S19	40	40	250	40	50	SN..1906..
		PSSNR/L 4040S25	40	40	250	40	50	SN..2507..
		PSSNR/L 4040S25	40	40	250	40	50	SN..2509..

Ersatzteile & Zubehör / Main spare parts

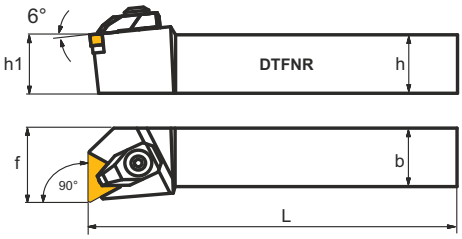
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
09 (1616)	T55ZPS0903	T55KH03	T55SK0613	T55RS3	T55S25	
12 (1616/2020/2525)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
12 (3232/4040)	T55ZPS1204	T55KH07	T55SK0821	T55RS4	T55S03	
15 (2525/3232/4040)	T55ZPS1506	T55KH10	T55SK0825	T55RS5	T55S03	
19 (3232/4040)	T55ZPS1906	T55KH11	T55SK1027	T55RS6	T55S04	
25 (4040)	T55ZPS2507	T55KH12	T55SK1236	T55RS8	T55S05	
25 (4040)	T55ZPS2509	T55KH12	T55SK1236	T55RS8	T55S05	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



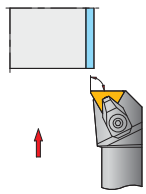


(Modelbeispiel)



DTFNR

(Abbildung in Rechtsausführung /Right hand style)

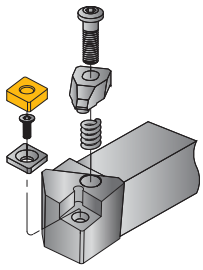
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		DTFNR/L 1616H16	16	16	100	16	17	TN..1604..
		DTFNR/L 2020K16	20	20	125	20	25	TN..1604..
		DTFNR/L 2525M16	25	25	150	25	32	TN..1604..
		DTFNR/L 3225P16	32	25	170	32	40	TN..1604..
		DTFNR/L 3232P16	32	32	170	32	40	TN..1604..
		DTFNR/L 4040S16	40	40	250	40	50	TN..1604..
		DTFNR/L 2525M22	25	25	150	25	32	TN..2204..
		DTFNR/L 3232P22	32	32	170	32	40	TN..2204..
		DTFNR/L 4040S22	40	40	250	40	50	TN..2204..

Ersatzteile & Zubehör / Main spare parts

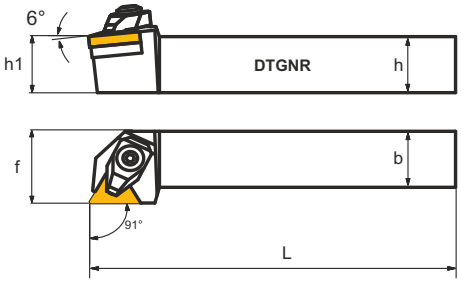
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (1616/2020/2525)	T55ZDT1604	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
16 (3232/4040)	T55ZDT1604	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
22 (2525/3232/4040)	T55ZDT2204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



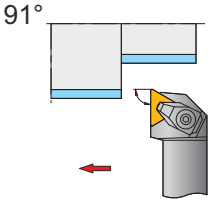


(Modelbeispiel)



DTGNR

(Abbildung in Rechtsausführung /Right hand style)

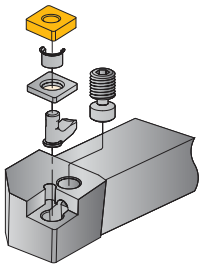
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		DTGNR/L 1616H16	16	16	100	16	17	TN..1604..
		DTGNR/L 2020K16	20	20	125	20	25	TN..1604..
		DTGNR/L 2525M16	25	25	150	25	32	TN..1604..
		DTGNR/L 3225P16	32	25	170	32	40	TN..1604..
		DTGNR/L 3232P16	32	32	170	32	40	TN..1604..
		DTGNR/L 4040S16	40	40	250	40	50	TN..1604..
		DTGNR/L 2525M22	25	25	150	25	32	TN..2204..
		DTGNR/L 3232P22	32	32	170	32	40	TN..2204..
		DTGNR/L 4040S22	40	40	250	40	50	TN..2204..

Ersatzteile & Zubehör / Main spare parts

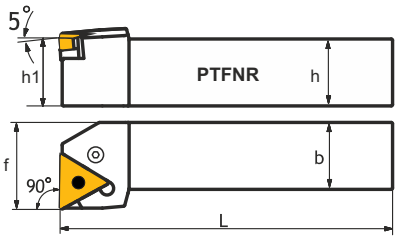
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (1616/2020/2525)	T55ZDT1604	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
16 (3232/4040)	T55ZDT1604	T55PD02	T55SZ0510	T55FP07	T55KS0520	T55S03
22 (2525/3232/4040)	T55ZDT2204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



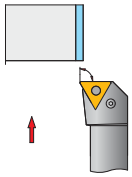


(Modelbeispiel)



PTFNR

(Abbildung in Rechtsausführung /Right hand style)

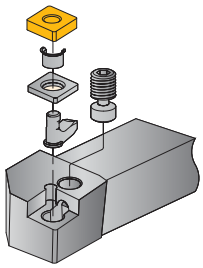
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
90° 		PTFNR/L 1616H16	16	16	100	16	17	TN..1604..
		PTFNR/L 2020K16	20	20	125	20	25	TN..1604..
		PTFNR/L 2525M16	25	25	150	25	32	TN..1604..
		PTFNR/L 3232P16	32	32	170	32	40	TN..1604..
		PTFNR/L 4040S16	40	40	250	40	50	TN..1604..
		PTFNR/L 2525M22	25	25	150	25	32	TN..2204..
		PTFNR/L 3232P22	32	32	170	32	40	TN..2204..
		PTFNR/L 4040S22	40	40	250	40	50	TN..2204..
		PTFNR/L 3232P27	32	32	170	32	40	TN..2706..
		PTFNR/L 4040S27	40	40	250	40	50	TN..2706..

Ersatzteile & Zubehör / Main spare parts

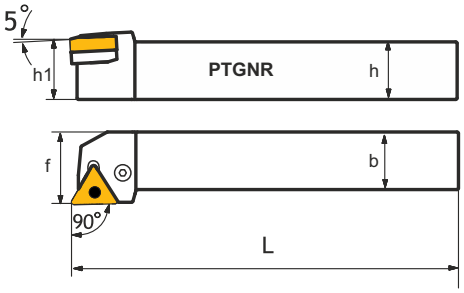
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
16 (1616/2020/2525)	T55ZPT1604	T55KH03	T55SK0617	T55RS3	T55S25	
16 (3232/4040)	T55ZPT1604	T55KH03	T55SK0617	T55RS3	T55S25	
22 (2525/3232/4040)	T55ZPT2204	T55KH07	T55SK0821	T55RS4	T55S03	
27 (3232/4040)	T55ZPT2706	T55KH10	T55SK0825	T55RS5	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



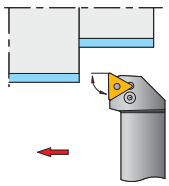


(Modelbeispiel)



PTGNR

(Abbildung in Rechtsausführung /Right hand style)

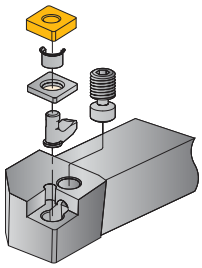
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		PTGNR/L 1010E11	10	10	70	10	10	TN..1103..
		PTGNR/L 1212F11	12	12	80	12	12	TN..1103..
		PTGNR/L 1616H11	16	16	100	16	17	TN..1103..
		PTGNR/L 2020K11	20	20	125	20	25	TN..1103..
		PTGNR/L 2525M11	25	25	150	25	32	TN..1103..
		PTGNR/L 1616H16	16	16	100	16	17	TN..1604..
		PTGNR/L 2020K16	20	20	125	20	25	TN..1604..
		PTGNR/L 2525M16	25	25	150	25	32	TN..1604..
		PTGNR/L 3232P16	32	32	170	32	40	TN..1604..
		PTGNR/L 4040S16	40	40	250	40	50	TN..1604..
		PTGNR/L 2525M22	25	25	150	25	32	TN..2204..
		PTGNR/L 3232P22	32	32	170	32	40	TN..2204..
		PTGNR/L 4040S22	40	40	250	40	50	TN..2204..
		PTGNR/L 3232P27	32	32	170	32	40	TN..2706..
		PTGNR/L 4040S27	40	40	250	40	50	TN..2706..

Ersatzteile & Zubehör / Main spare parts

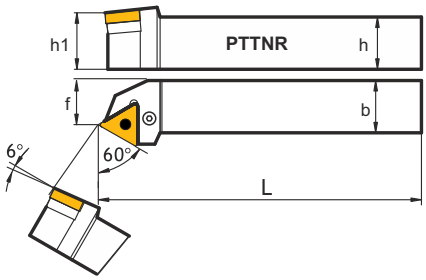
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
11 (1010/1212/1616)		T55KH02	T55SK059B		T55S2	
11 (2020/2525)		T55KH02	T55SK059B		T55S2	
16 (1616/2020/2525)	T55ZPT1604	T55KH03	T55SK0617	T55RS3	T55S25	
16 (3232/4040)	T55ZPT1604	T55KH03	T55SK0617	T55RS3	T55S25	
22 (2525/3232/4040)	T55ZPT2204	T55KH07	T55SK0821	T55RS4	T55S03	
27 (3232/4040)	T55ZPT2706	T55KH10	T55SK0825	T55RS5	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



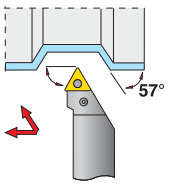


(Modelbeispiel)



PTTNR

(Abbildung in Rechtsausführung /Right hand style)

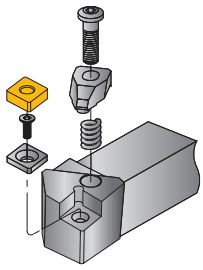
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
60° 		PTTNR/L 1616H16	16	16	100	16	17	TN..1604..
		PTTNR/L 2020K16	20	20	125	20	25	TN..1604..
		PTTNR/L 2525M22	25	25	150	25	32	TN..2204..
		PTTNR/L 3232P22	32	32	170	32	40	TN..2204..
		PTTNR/L 4040S22	40	40	250	40	50	TN..2204..

Ersatzteile & Zubehör / Main spare parts

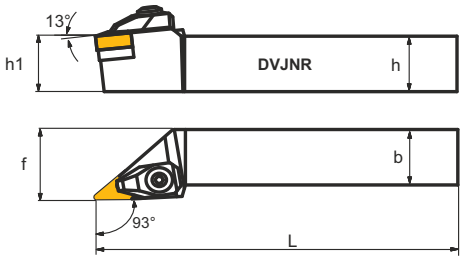
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
16 (1616/2020)	T55ZPT1604	T55KH03	T55SK0617	T55RS3	T55S25	
22 (2525/3232/4040)	T55ZPT2204	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



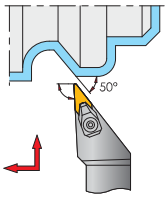


(Modelbeispiel)



DVJNR

(Abbildung in Rechtsausführung /Right hand style)

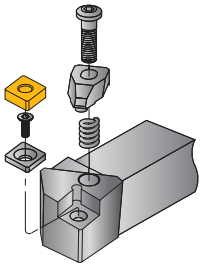
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		DVJNR/L 1616H16	16	16	100	16	20	VN..1604..
		DVJNR/L 2020K16	20	20	125	20	25	VN..1604..
		DVJNR/L 2525M16	25	25	150	25	32	VN..1604..
		DVJNR/L 3225P16	32	25	170	32	32	VN..1604..
		DVJNR/L 3232P16	32	32	170	32	37	VN..1604..
		DVJNR/L 4040S16	40	40	250	40	45	VN..1604..

Ersatzteile & Zubehör / Main spare parts

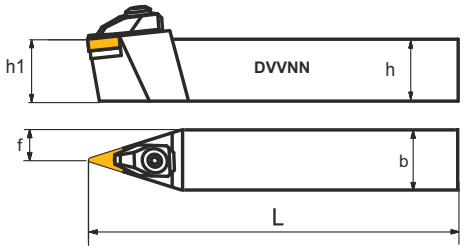
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (1616/2020/2525)	T55ZDV1604	T55PD06	T55SZ0510	T55FP07	T55KS0520	T55S03/04
16 (3225/3232/4040)	T55ZDV1604	T55PD06	T55SZ0510	T55FP07	T55KS0520	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



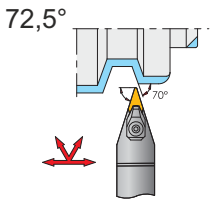


(Modelbeispiel)

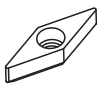


DVVNN

(Abbildung in Neutralausführung /Neutral version)

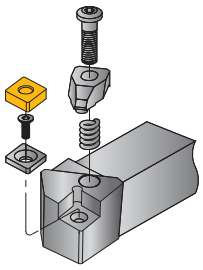
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
72,5° 		DVVNN 1616H16	16	16	100	16	08	VN..1604..
		DVVNN 2020K16	20	20	125	20	10	VN..1604..
		DVVNN 2525M16	25	25	150	25	12,5	VN..1604..
		DVVNN 3225P16	32	25	170	32	16	VN..1604..
		DVVNN 3232P16	32	32	170	32	16	VN..1604..
		DVVNN 4040S16	40	40	250	40	20	VN..1604..

Ersatzteile & Zubehör / Main spare parts

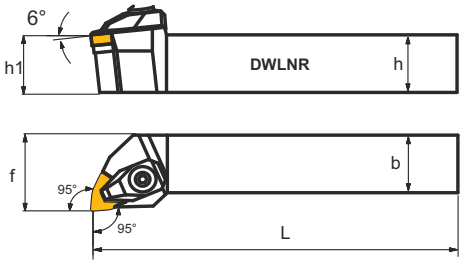
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (1616/2020/2525)	T55ZDV1604	T55PD06	T55SZ0510	T55FP07	T55KS0520	T55S03
16 (3225/3232/4040)	T55ZDV1604	T55PD06	T55SZ0510	T55FP07	T55KS0520	T55S03

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

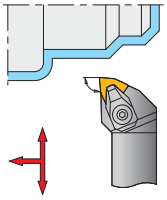




(Modelbeispiel)



DWLNR (Abbildung in Rechtsausführung /Right hand style)

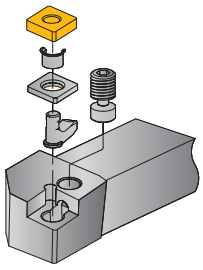
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		DWLNR/L 1616H08	16	16	100	16		WN..0804..
		DWLNR/L 2020K08	20	20	125	20		WN..0804..
		DWLNR/L 2525M08	25	25	150	25		WN..0804..
		DWLNR/L 3225P08	32	25	170	32		WN..0804..
		DWLNR/L 3232P08	32	32	170	32		WN..0804..
		DWLNR/L 4040S08	40	40	250	40		WN..0804..

Ersatzteile & Zubehör / Main spare parts

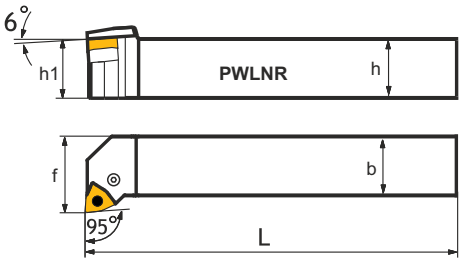
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
08 (1616/2020/2525)	T55ZDW0804	T55PD02	T55SZ0612	T55FP08	T55KS0625	T55S03/04
08 (3225/3232/4040)	T55ZDW0804	T55PD02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



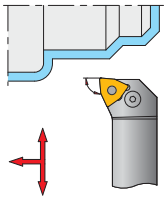


(Modelbeispiel)



PWLNR

(Abbildung in Rechtsausführung /Right hand style)

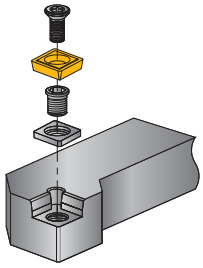
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		PWLNR/L 1616H06	16	16	100	16		WN..0604..
		PWLNR/L 2020K06	20	20	125	20		WN..0604..
		PWLNR/L 2525M06	25	25	150	25		WN..0604..
		PWLNR/L 1616H08	16	16	100	16		WN..0804..
		PWLNR/L 2020K08	20	20	125	20		WN..0804..
		PWLNR/L 2525M08	25	25	150	25		WN..0804..
		PWLNR/L 3232P08	32	32	170	32		WN..0804..
		PWLNR/L 4040S08	40	40	250	40		WN..0804..

Ersatzteile & Zubehör / Main spare parts

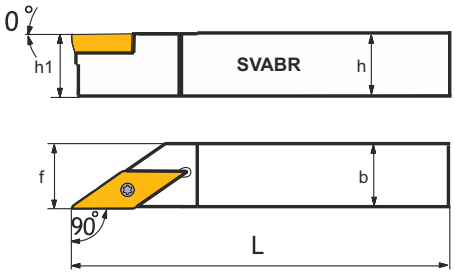
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
06 (1616/2020/2525)	T55ZPW0604	T55KH03	T55SK0617	T55RS3	T55S25	
08 (1616/2020/2525)	T55ZPW0804	T55KH07	T55SK0821	T55RS4	T55S03	
08 (3232/4040)	T55ZPW0804	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



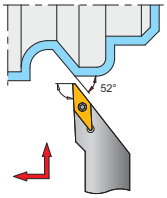


(Modelbeispiel)

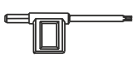


SVABR

(Abbildung in Rechtsausführung /Right hand style)

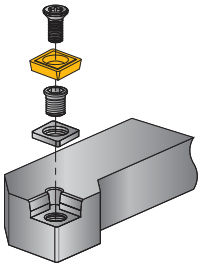
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
90° 		SVABR/L 1010E16	10	10	70	10	10,5	VB..1604..
		SVABR/L 1616H16	16	16	100	16	16,5	VB..1604..
		SVABR/L 2020K16	20	20	125	20	20,5	VB..1604..
		SVABR/L 2525M16	25	25	150	25	25,5	VB..1604..
		SVABR/L 3232P16	32	32	170	32	32,5	VB..1604..
		SVABR/L 4040S16	40	40	250	40	40,5	VB..1604..

Ersatzteile & Zubehör / Main spare parts

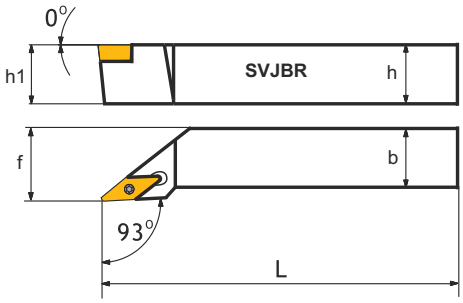
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3232/4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



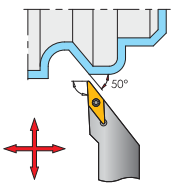


(Modelbeispiel)

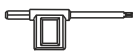


SVJBR

(Abbildung in Rechtsausführung /Right hand style)

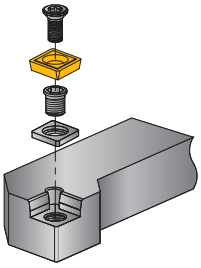
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		SVJBR/L 1212F11	12	12	80	12	16	VB..1103..
		SVJBR/L 1616H11	16	16	100	16	20	VB..1103..
		SVJBR/L 2020K11	20	20	125	20	25	VB..1103..
		SVJBR/L 2525M11	25	25	150	25	32	VB..1103..
		SVJBR/L 1212F16	12	12	80	12	16	VB..1604..
		SVJBR/L 1616H16	16	16	100	16	20	VB..1604..
		SVJBR/L 2020K16	20	20	125	20	25	VB..1604..
		SVJBR/L 2525M16	25	25	150	25	32	VB..1604..
		SVJBR/L 3225P16	32	25	170	32	32	VB..1604..
		SVJBR/L 3232P16	32	32	170	32	40	VB..1604..
		SVJBR/L 4040S16	40	40	250	40	48	VB..1604..

Ersatzteile & Zubehör / Main spare parts

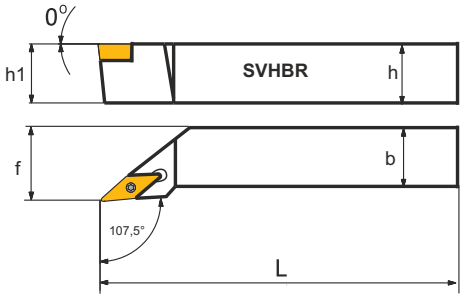
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1212/1616/2020)	T55SW2505	T55T08				
11 (2525)	T55SW2505	T55T08				
16 (1212/1616/2020)	T55SW4008	T55T15				
16 (2525/3225/3232)	T55SW4008	T55T15				
16 (4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



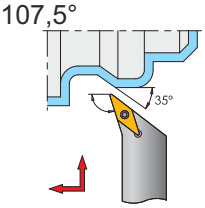


(Modelbeispiel)

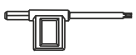


SVHBR

(Abbildung in Rechtsausführung /Right hand style)

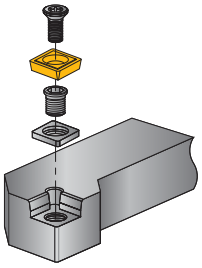
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
107,5° 		SVHBR/L 1212F11	12	12	80	12	16	VB..1103..
		SVHBR/L 1616H11	16	16	100	16	20	VB..1103..
		SVHBR/L 2020K11	20	20	125	20	25	VB..1103..
		SVHBR/L 2525M11	25	25	150	25	32	VB..1103..
		SVHBR/L 1616H16	16	16	100	16	20	VB..1604..
		SVHBR/L 2020K16	20	20	125	20	25	VB..1604..
		SVHBR/L 2525M16	25	25	150	25	32	VB..1604..
		SVHBR/L 3225P16	32	25	170	32	32	VB..1604..
		SVHBR/L 3232P16	32	32	170	32	40	VB..1604..

Ersatzteile & Zubehör / Main spare parts

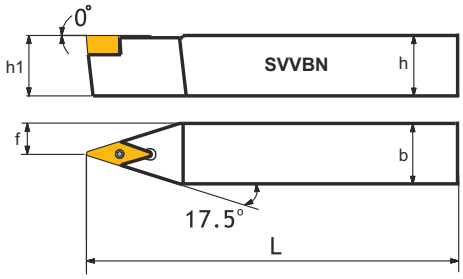
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1212/1616/2020)	T55SW2505	T55T08				
11 (2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3225/3232)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



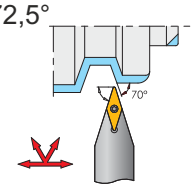


(Modelbeispiel)

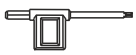


SVVBN

(Abbildung in Neutralausführung /Neutral version)

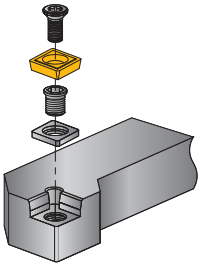
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
72,5° 		SVVBN 1212F11	12	12	80	12	16	VB..1103..
		SVVBN 1616H11	16	16	100	16	20	VB..1103..
		SVVBN 2020K11	20	20	125	20	25	VB..1103..
		SVVBN 2525M11	25	25	150	25	32	VB..1103..
		SVVBN 1212F16	12	12	80	12	16	VB..1604..
		SVVBN 1616H16	16	16	100	16	20	VB..1604..
		SVVBN 2020K16	20	20	125	20	25	VB..1604..
		SVVBN 2525M16	25	25	150	25	32	VB..1604..
		SVVBN 3225P16	32	25	170	32	32	VB..1604..
		SVVBN 3232P16	32	32	170	32	40	VB..1604..
		SVVBN 4040S16	40	40	250	40	48	VB..1604..

Ersatzteile & Zubehör / Main spare parts

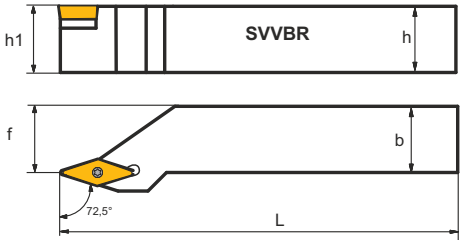
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1212/1616/2020)	T55SW2505	T55T08				
11 (2525)	T55SW2505	T55T08				
16 (1212/1616/2020)	T55SW4008	T55T15				
16 (2525/3225/3232)	T55SW4008	T55T15				
16 (4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



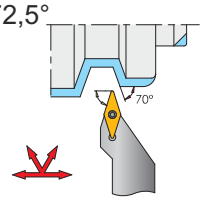


(Modelbeispiel)

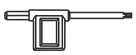


SVVBR

(Abbildung in Rechtsausführung /Right hand style)

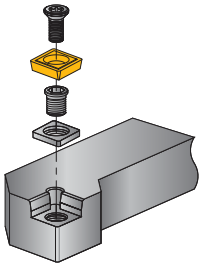
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
72,5° 		SVVBR/L 1616H16	16	16	100	16	08	VB..1604..
		SVVBR/L 2020K16	20	20	125	20	10	VB..1604..
		SVVBR/L 2525M16	25	25	150	25	12,5	VB..1604..

Ersatzteile & Zubehör / Main spare parts

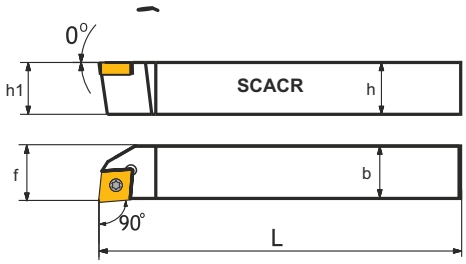
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (1616/2020/2525)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



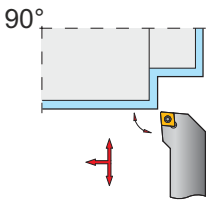


(Modelbeispiel)

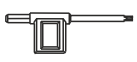


SCACR

(Abbildung in Rechtsausführung /Right hand style)

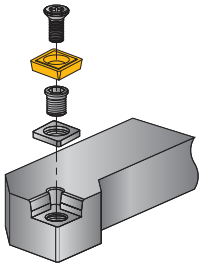
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		SCACR/L 1010E06	10	10	70	10	10,5	CC..0602..
		SCACR/L 1212F09	12	12	80	12	12,7	CC..09T3..
		SCACR/L 1616H09	16	16	100	16	16,7	CC..09T3..

Ersatzteile & Zubehör / Main spare parts

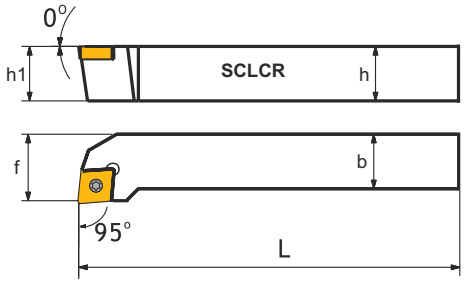
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
06 (1010)	T55SW2505	T55T08				
09 (1212/1616)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



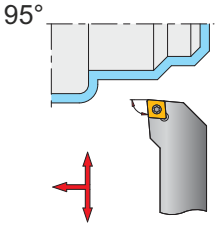


(Modelbeispiel)

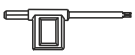


SCLCR

(Abbildung in Rechtsausführung /Right hand style)

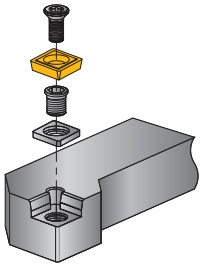
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		SCLCR/L 1010F09	10	10	80	10	16	CC..09T3..
		SCLCR/L 1212F09	12	12	80	12	16	CC..09T3..
		SCLCR/L 1616H09	16	16	100	16	20	CC..09T3..
		SCLCR/L 2020K09	20	20	125	20	25	CC..09T3..
		SCLCR/L 2525M09	25	25	150	25	32	CC..09T3..
		SCLCR/L 1616H12	16	16	100	16	20	CC..1204..
		SCLCR/L 2020K12	20	20	125	20	25	CC..1204..
		SCLCR/L 2525M12	25	25	150	25	32	CC..1204..
		SCLCR/L 3225P12	32	25	170	32	40	CC..1204..
		SCLCR/L 3232P12	32	32	170	32	40	CC..1204..
		SCLCR/L 4040S12	40	40	250	40	48	CC..1204..

Ersatzteile & Zubehör / Main spare parts

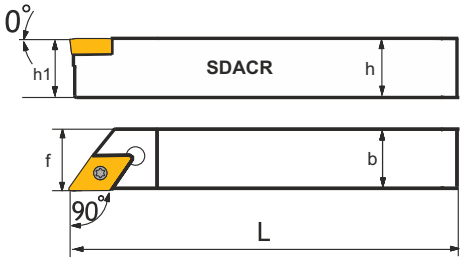
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (1010/1212/1616)	T55SW4008	T55T15				
09 (2020/2525)	T55SW4008	T55T15				
12 (1616/2020/2525)	T55SW5012	T55T20				
12 (3225/3232/4040)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



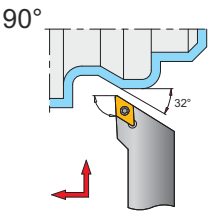


(Modelbeispiel)

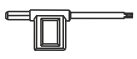


SDACR

(Abbildung in Rechtsausführung /Right hand style)

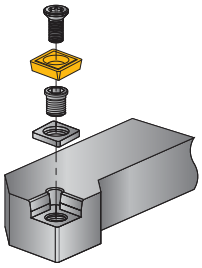
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
90° 		SDACR/L 1010E07	10	10	70	10	10,5	DC..0702..
		SDACR/L 1212F07	12	12	80	12	12,5	DC..0702..
		SDACR/L 1616H07	16	16	100	16	16,5	DC..0702..
		SDACR/L 1010E11	10	10	70	10	10,5	DC..11T3..
		SDACR/L 1212F11	12	12	80	12	12,5	DC..11T3..
		SDACR/L 1616H11	16	16	100	16	16,5	DC..11T3..
		SDACR/L 2020K11	20	20	125	20	20,5	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

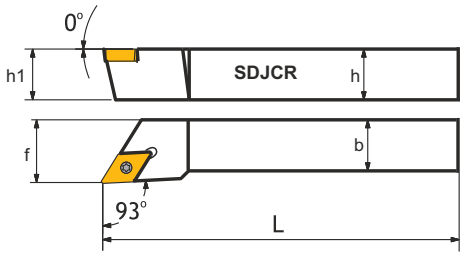
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (1010/1212/1616)	T55SW2505	T55T08				
11 (1010/1212/1616)	T55SW4008	T55T15				
11 (2020)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



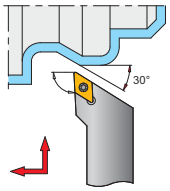


(Modelbeispiel)

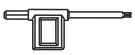


SDJCR

(Abbildung in Rechtsausführung /Right hand style)

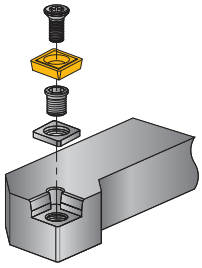
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		SDJCR/L 1010E07	10	10	70	10	12	DC..0702..
		SDJCR/L 1212F07	12	12	80	12	16	DC..0702..
		SDJCR/L 1616H07	16	16	100	16	20	DC..0702..
		SDJCR/L 2020K07	20	20	125	20	25	DC..0702..
		SDJCR/L 1010E11	10	10	70	10	12	DC..11T3..
		SDJCR/L 1212F11	12	12	80	12	16	DC..11T3..
		SDJCR/L 1616H11	16	16	100	16	20	DC..11T3..
		SDJCR/L 2020K11	20	20	125	20	25	DC..11T3..
		SDJCR/L 2525M11	25	25	150	25	32	DC..11T3..
		SDJCR/L 3225P11	32	25	170	32	32	DC..11T3..
		SDJCR/L 3232P11	32	32	170	32	40	DC..11T3..
		SDJCR/L 4040S11	40	40	250	40	50	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

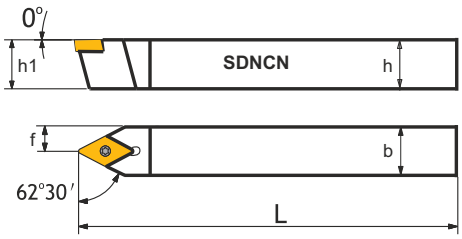
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (1010/1212/1616)	T55SW2505	T55T08				
07 (2020)	T55SW2505	T55T08				
11 (1010/1212/1616)	T55SW4008	T55T15				
11 (2020/2525/3225)	T55SW4008	T55T15				
11 (3232/4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



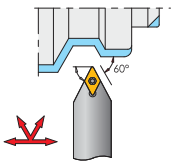


(Modelbeispiel)

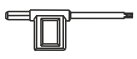


SDNCN

(Abbildung in Neutralausführung /Neutral version)

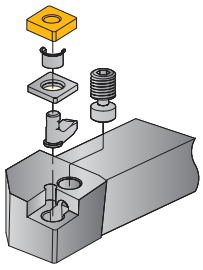
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
63° 		SDNCN 1010E07	10	10	70	10	5	DC..0702..
		SDNCN 1212F07	12	12	80	12	6	DC..0702..
		SDNCN 1616E07	16	16	100	16	8	DC..0702..
		SDNCN 1010E11	10	10	70	10	5	DC..11T3..
		SDNCN 1212H11	12	12	100	12	6	DC..11T3..
		SDNCN 1616H11	16	16	100	16	8	DC..11T3..
		SDNCN 2020K11	20	20	125	20	10	DC..11T3..
		SDNCN 2525M11	25	25	150	25	12,5	DC..11T3..
		SDNCN 3232P11	32	32	170	32	16	DC..11T3..
		SDNCN 4040S11	40	40	250	40	20	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

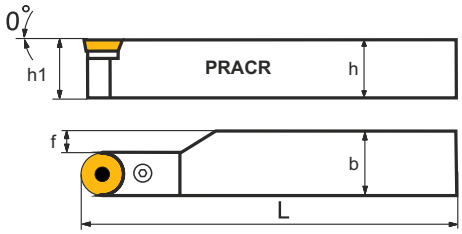
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (1010/1212/1616)	T55SW2505	T55T08				
11 (1010/1212/1616)	T55SW4008	T55T15				
11 (2020/2525/3232)	T55SW4008	T55T15				
11 (4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



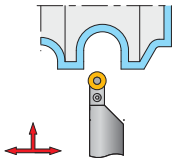


(Modelbeispiel)



PRACR

(Abbildung in Rechtsausführung /Right hand style)

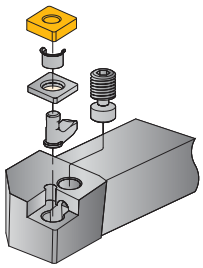
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		PRACR/L 1616H12	16	16	100	16	14	RC..1204..
		PRACR/L 2020K12	20	20	125	20	16	RC..1204..
		PRACR/L 2525M12	25	25	150	25	18,5	RC..1204..
		PRACR/L 3232P12	32	32	170	32	22	RC..1204..
		PRACR/L 4040S12	40	40	300	40	26	RC..1204..
		PRACR/L 1616H16	16	16	100	16	16	RC..1604..
		PRACR/L 2020K16	20	20	125	20	18	RC..1604..
		PRACR/L 2525M16	25	25	150	25	20,5	RC..1604..
		PRACR/L 3232P16	32	32	170	32	24	RC..1604..
		PRACR/L 4040S16	40	40	300	40	28	RC..1604..
		PRACR/L 2525M20	25	25	150	25	22,5	RC..2006..
		PRACR/L 3232P20	32	32	170	32	26	RC..2006..
		PRACR/L 4040S20	40	40	300	40	30	RC..2006..
		PRACR/L 3232P25	32	32	170	32	28,5	RC..2507..
		PRACR/L 4040S25	40	40	300	40	32,5	RC..2507..

Ersatzteile & Zubehör / Main spare parts

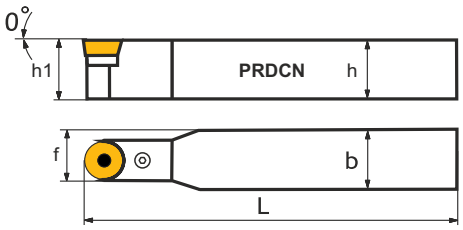
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (1616/2020/2525)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
12 (3232/4040)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
16 (1616/2020/2525)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
16 (3232/4040)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
20 (2525/3232/4040)	T55ZPR2006	T55KH15	T55SK0825	T55RS5	T55S03	
25 (3232/4040)	T55ZPR2507	T55KH16	T55SK1030	T55RS6	T55S04	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



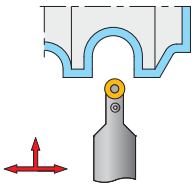


(Modelbeispiel)



PRDCN

(Abbildung in Neutralausführung /Neutral version)

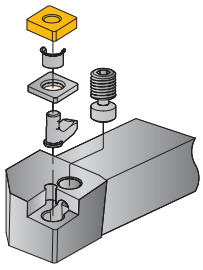
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		PRDCN 1616H12	16	16	100	16	14	RC..1204..
		PRDCN 2020K12	20	20	125	20	16	RC..1204..
		PRDCN 2525M12	25	25	150	25	18,5	RC..1204..
		PRDCN 3232P12	32	32	170	32	22	RC..1204..
		PRDCN 4040S12	40	40	250	40	26	RC..1204..
		PRDCN 1616H16	16	16	100	16	16	RC..1606..
		PRDCN 2020K16	20	20	125	20	18	RC..1604..
		PRDCN 2525M16	25	25	150	25	20,5	RC..1604..
		PRDCN 3232P16	32	32	170	32	24	RC..1604..
		PRDCN 4040S16	40	40	250	40	28	RC..1604..
		PRDCN 2525M20	25	25	150	25	22,5	RC..2006..
		PRDCN 3232P20	32	32	170	32	26	RC..2006..
		PRDCN 4040S20	40	40	250	40	30	RC..2006..
		PRDCN 3232P25	32	32	170	32	28,5	RC..2507..
		PRDCN 4040S25	40	40	250	40	32,5	RC..2507..

Ersatzteile & Zubehör / Main spare parts

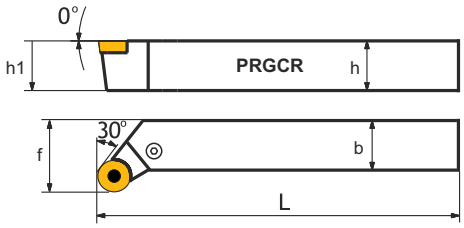
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (1616/2020/2525)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
12 (3232/4040)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
16 (1616/2020/2525)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
16 (3232/4040)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
20 (2525/3232/4040)	T55ZPR2006	T55KH15	T55SK0825	T55RS5	T55S03	
25 (3232/4040)	T55ZPR2507	T55KH16	T55SK1030	T55RS6	T55S04	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

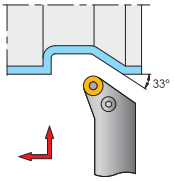




(Modelbeispiel)



PRGCR
(Abbildung in Rechtsausführung /Right hand style)

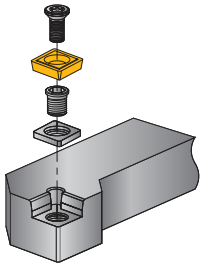
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		PRGCR/L 1616H12	16	16	100	16	14	RC..1204..
		PRGCR/L 2020K12	20	20	125	20	16	RC..1204..
		PRGCR/L 2525M12	25	25	150	25	18,5	RC..1204..
		PRGCR/L 3232P12	32	32	170	32	22	RC..1204..
		PRGCR/L 4040S12	40	40	250	40	26	RC..1204..
		PRGCR/L 1616H16	16	16	100	16	16	RC..1604..
		PRGCR/L 2020K16	20	20	125	20	18	RC..1604..
		PRGCR/L 2525M16	25	25	150	25	20,5	RC..1604..
		PRGCR/L 3232P16	32	32	170	32	24	RC..1604..
		PRGCR/L 4040S16	40	40	250	40	28	RC..1604..
		PRGCR/L 2525M20	25	25	150	25	22,5	RC..2006..
		PRGCR/L 3232P20	32	32	170	32	26	RC..2006..
		PRGCR/L 4040S20	40	40	250	40	30	RC..2006..
		PRGCR/L 3232P25	32	32	170	32	28,5	RC..2507..
		PRGCR/L 4040S25	40	40	250	40	32,5	RC..2507..

Ersatzteile & Zubehör / Main spare parts

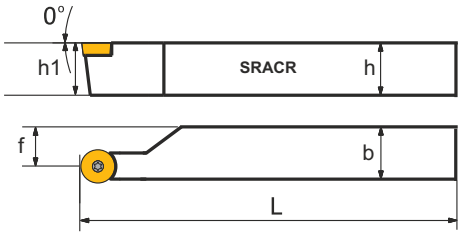
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (1616/2020/2525)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
12 (3232/4040)	T55ZPR1204	T55KH13	T55SK0613	T55RS3	T55S25	
16 (1616/2020/2525)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
16 (3232/4040)	T55ZPR1606	T55KH14	T55SK0621	T55RS4	T55S25	
20 (2525/3232/4040)	T55ZPR2006	T55KH15	T55SK0825	T55RS5	T55S03	
25 (3232/4040)	T55ZPR2507	T55KH16	T55SK1030	T55RS6	T55S04	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



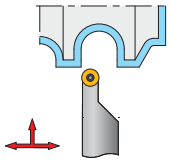


(Modelbeispiel)

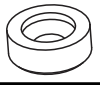
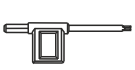


SRACR

(Abbildung in Rechtsausführung /Right hand style)

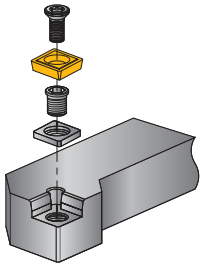
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		SRACR/L 1010E06	10	10	70	10	12	RC..0602..
		SRACR/L 1212F06	12	12	80	12	16	RC..0602..
		SRACR/L 1616H06	16	16	100	16	20	RC..0602..
		SRACR/L 2020K06	20	20	125	20	25	RC..0602..
		SRACR/L 2525M06	25	25	150	25	32	RC..0602..
		SRACR/L 3232P06	32	32	170	32	32	RC..0602..
		SRACR/L 1010E08	10	10	70	10	12	RC..0803..
		SRACR/L 1212F08	12	12	80	12	16	RC..0803..
		SRACR/L 1616H08	16	16	100	16	20	RC..0803..
		SRACR/L 2020K08	20	20	125	20	25	RC..0803..
		SRACR/L 2525M08	25	25	150	25	32	RC..0803..
		SRACR/L 3232P08	32	32	170	32	32	RC..0803..
		SRACR/L 1616H10	16	16	100	16	20	RC..10T3..
		SRACR/L 2020K10	20	20	125	20	25	RC..10T3..
		SRACR/L 2525M10	25	25	150	25	32	RC..10T3..
		SRACR/L 3232P10	32	32	170	32	32	RC..10T3..
		SRACR/L 4040S10	40	40	250	40	32	RC..10T3..
		SRACR/L 1616H12	16	16	100	16	20	RC..1204..
		SRACR/L 2020K12	20	20	125	20	25	RC..1204..
		SRACR/L 2525M12	25	25	150	25	32	RC..1204..
		SRACR/L 3225P12	32	25	170	32	32	RC..1204..
		SRACR/L 3232P12	32	32	170	32	32	RC..1204..
		SRACR/L 4040S12	40	40	250	40	32	RC..1204..
		SRACR/L 2525M16	25	25	150	25	32	RC..1604..
		SRACR/L 3232P16	32	32	170	32	32	RC..1604..
		SRACR/L 4040S16	40	40	250	40	32	RC..1604..
		SRACR/L 3232P20	32	32	170	32	32	RC..2006..
		SRACR/L 4040S20	40	40	250	40	32	RC..2006..

Ersatzteile & Zubehör / Main spare parts

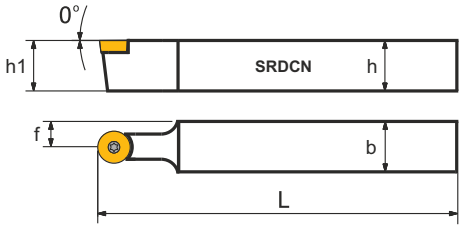
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Spanschraube /Span screw	Schraube für Zwischenlage /Shim screw	Torx		
						
06 (1010/1212/1616)		T55SW2505		T55T08		
06 (2020/2525/3232)		T55SW2505		T55T08		
08 (1010/1212/1616)		T55SW3007		T55T09		
08 (2020/2525/3232)		T55SW3007		T55T09		
10 (1616/2020/2525)		T55SW3510		T55T15		
10 (3232/4040)		T55SW3510		T55T15		
12 (1616/2020/2525)		T55SW3512		T55T15		
12 (3225/3232/4040)		T55SW3512		T55T15		
16 (2525/3232/4040)	T55ZSR1604	T55SW4016	T55SZ0604	T55T15		
20 (3232/4040)	T55ZSR2006	T55SW501681	T55SZ0814	T55T20		

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



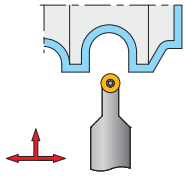


(Modelbeispiel)

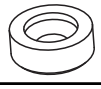
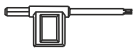


SRDCN

(Abbildung in Neutralausführung /Neutral version)

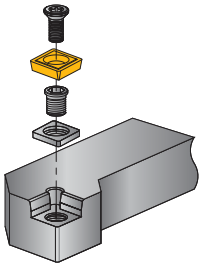
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		SRDCN 1010E06	10	10	70	10	12	RC..0602..
		SRDCN 1212F06	12	12	80	12	16	RC..0602..
		SRDCN 1616H06	16	16	100	16	20	RC..0602..
		SRDCN 2020K06	20	20	125	20	25	RC..0602..
		SRDCN 2525M06	25	25	150	25	32	RC..0602..
		SRDCN 3232P06	32	32	170	32	32	RC..0602..
		SRDCN 1010E08	10	10	70	10	12	RC..0803..
		SRDCN 1212F08	12	12	80	12	16	RC..0803..
		SRDCN 1616H08	16	16	100	16	20	RC..0803..
		SRDCN 2020K08	20	20	125	20	25	RC..0803..
		SRDCN 2525M08	25	25	150	25	32	RC..0803..
		SRDCN 3232P08	32	32	170	32	32	RC..0803..
		SRDCN 1212F10	12	12	80	12	16	RC..10T3..
		SRDCN 1616H10	16	16	100	16	20	RC..10T3..
		SRDCN 2020K10	20	20	125	20	25	RC..10T3..
		SRDCN 2525M10	25	25	150	25	32	RC..10T3..
		SRDCN 3232P10	32	32	170	32	32	RC..10T3..
		SRDCN 4040S10	40	40	250	40	32	RC..10T3..
		SRDCN 1616H12	16	16	100	16	20	RC..1204..
		SRDCN 2020K12	20	20	125	20	25	RC..1204..
		SRDCN 2525M12	25	25	150	25	32	RC..1204..
		SRDCN 3232P12	32	32	170	32	32	RC..1204..
		SRDCN 3225P12	32	25	170	32	32	RC..1204..
		SRDCN 4040S12	40	40	250	40	32	RC..1204..
		SRDCN 1616H16	16	16	100	16	20	RC..1604..
		SRDCN 2525M16	25	25	150	25	32	RC..1604..
		SRDCN 3232P16	32	32	170	32	32	RC..1604..
		SRDCN 4040S16	40	40	250	40	32	RC..1604..
		SRDCN 3232P20	32	32	170	32	32	RC..2006..
		SRDCN 4040S20	40	40	250	40	32	RC..2006..

Ersatzteile & Zubehör / Main spare parts

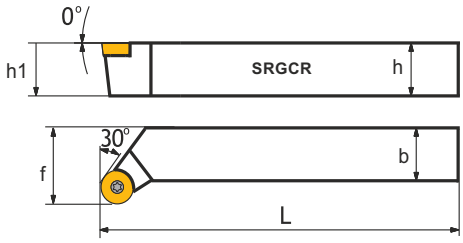
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Spanschraube /Span screw	Schraube für Zwischenlage /Shim screw	Torx		
						
06 (1010/1212/1616)		T55SW2505		T55T08		
06 (2020/2525/3232)		T55SW2505		T55T08		
08 (1010/1212/1616)		T55SW3007		T55T09		
08 (2020/2525/3232)		T55SW3007		T55T09		
10 (1616/2020/2525)		T55SW3510		T55T15		
10 (3232/4040)		T55SW3510		T55T15		
12 (1616/2020/2525)		T55SW3512		T55T15		
12 (3225/3232/4040)		T55SW3512		T55T15		
16 (2525/3232/4040)	T55ZSR1604	T55SW4016	T55SZ0604	T55T20		
20 (3232/4040)	T55ZSR2006	T55SW501681	T55SZ0814	T55T20		

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



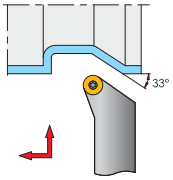


(Modelbeispiel)

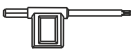


SRGCR

(Abbildung in Rechtsausführung /Right hand style)

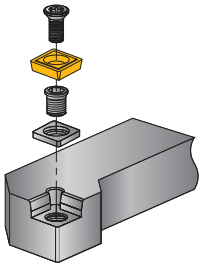
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		SRGCR/L 1212F10	12	12	80	12	12	RC..10T3..
		SRGCR/L 1616H10	16	16	100	16	16	RC..10T3..
		SRGCR/L 2020K10	20	20	125	20	25	RC..10T3..
		SRGCR/L 2525M10	25	25	150	25	32	RC..10T3..
		SRGCR/L 3232P10	32	32	170	32	40	RC..10T3..
		SRGCR/L 4040S10	40	40	250	40	48	RC..10T3..
		SRGCR/L 1616H12	16	16	100	16	23	RC..1204..
		SRGCR/L 2020K12	20	20	125	20	27	RC..1204..
		SRGCR/L 2525M12	25	25	150	25	32	RC..1204..
		SRGCR/L 3225P12	32	25	170	32	40	RC..1204..
		SRGCR/L 3232P12	32	32	170	32	40	RC..1204..
		SRGCR/L 4040S12	40	40	250	40	47	RC..1204..
		SRGCR/L 2525M16	25	25	150	25	32	RC..1604..
		SRGCR/L 3232P16	32	32	170	32	40	RC..1604..
		SRGCR/L 4040S16	40	40	250	40	50	RC..1604..
		SRGCR/L 3232P20	32	32	170	32	40	RC..2006..
		SRGCR/L 4040S20	40	40	250	40	50	RC..2006..

Ersatzteile & Zubehör / Main spare parts

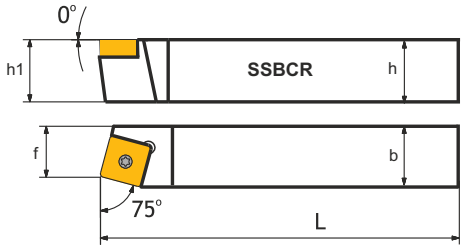
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Spanschraube /Span screw	Schraube für Zwischenlage /Shim screw	Torx		
						
10 (1212/1616/2525)		T55SW3510		T55T15		
10 (3232/4040)		T55SW3510		T55T15		
12 (1616/2525/3225)		T55SW3512		T55T15		
12 (32324040)		T55SW3512		T55T15		
16 (2525/3232/4040)	T55ZSR1604	T55SW4016	T55SZ0604	T55T20		
20 (3232/4040)	T55ZSR2006	T55SW501681	T55SZ0814	T55T20		

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



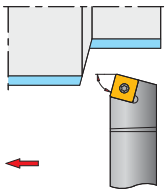


(Modelbeispiel)

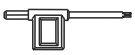


SSBCR

(Abbildung in Rechtsausführung /Right hand style)

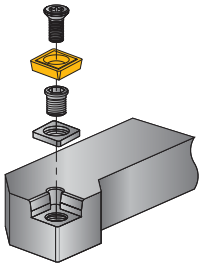
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		SSBCR/L 1010E09	10	10	70	10	9	SC..09T3..
		SSBCR/L 1212F09	12	12	80	12	11	SC..09T3..
		SSBCR/L 1616H09	16	16	100	16	13	SC..09T3..
		SSBCR/L 2020K09	20	20	125	20	17	SC..09T3..
		SSBCR/L 1616H12	16	16	100	16	15	SC..1204..
		SSBCR/L 2020K12	20	20	125	20	17	SC..1204..
		SSBCR/L 2525M12	25	25	150	25	22	SC..1204..
		SSBCR/L 3232P12	32	32	170	32	27	SC..1204..
		SSBCR/L 4040S12	40	40	250	40	30	SC..1204..

Ersatzteile & Zubehör / Main spare parts

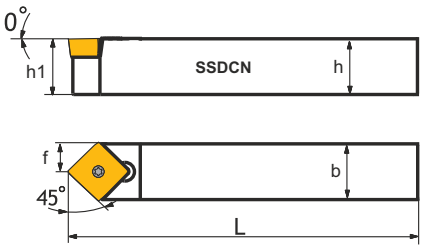
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (1010/1212/1616)	T55SW4008	T55T15				
09 (2020)	T55SW4008	T55T15				
12 (1616/2020)	T55SW5012	T55T20				
12 (2525/3232/4040)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



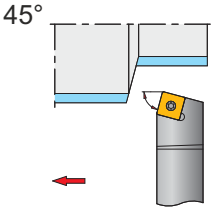


(Modelbeispiel)

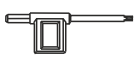


SSDCN

(Abbildung in Neutralausführung /Neutral version)

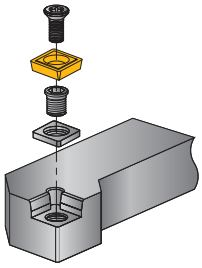
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		SSDCN 1010E09	10	10	70	10	5	SC..09T3..
		SSDCN 1212F09	12	12	80	12	6	SC..09T3..
		SSDCN 1616H09	16	16	100	16	8	SC..09T3..
		SSDCN 2020K09	20	20	125	20	10	SC..09T3..
		SSDCN 2525M09	25	25	150	25	12,5	SC..09T3..
		SSDCN 1616H12	16	16	100	16	8	SC..1204..
		SSDCN 2020K12	20	20	125	20	10	SC..1204..
		SSDCN 2525M12	25	25	150	25	12,5	SC..1204..
		SSDCN 3232P12	32	32	170	32	16	SC..1204..
		SSDCN 4040S12	40	40	250	40	20	SC..1204..

Ersatzteile & Zubehör / Main spare parts

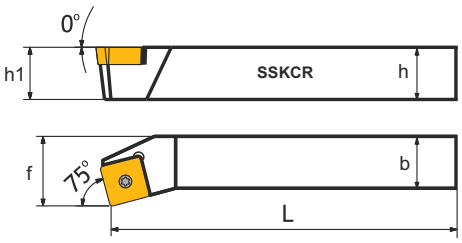
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (1010/1212/1616)	T55SW4008	T55T15				
09 (2020/2525)	T55SW4008	T55T15				
12 (1616/2020/2525)	T55SW5012	T55T20				
12 (3232/4040)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



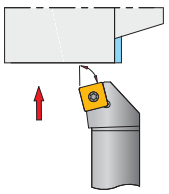


(Modelbeispiel)

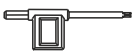


SSKCR

(Abbildung in Rechtsausführung /Right hand style)

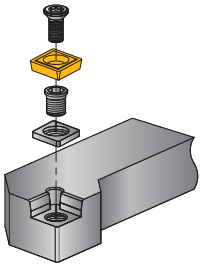
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		SSKCR/L 1010E09	10	10	70	10	12	SC..09T3..
		SSKCR/L 1212F09	12	12	80	12	14	SC..09T3..
		SSKCR/L 1616H09	16	16	100	16	20	SC..09T3..
		SSKCR/L 2020K09	20	20	125	20	25	SC..09T3..
		SSKCR/L 2525M09	25	25	150	25	31	SC..09T3..
		SSKCR/L 1616H12	16	16	100	16	16	SC..1204..
		SSKCR/L 2020K12	20	20	125	20	20	SC..1204..
		SSKCR/L 2525M12	25	25	150	25	32	SC..1204..
		SSKCR/L 3232P12	32	32	170	32	40	SC..1204..
		SSKCR/L 4040S12	40	40	250	40	50	SC..1204..

Ersatzteile & Zubehör / Main spare parts

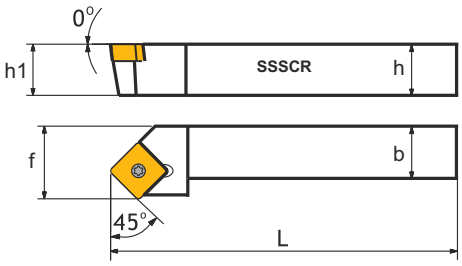
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (1010/1212/1616)	T55SW4008	T55T15				
09 (2020/2525)	T55SW4008	T55T15				
12 (1616/2020/2525)	T55SW5012	T55T20				
12 (3232/4040)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



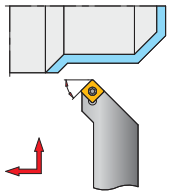


(Modelbeispiel)

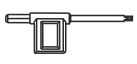


SSSCR

(Abbildung in Rechtsausführung /Right hand style)

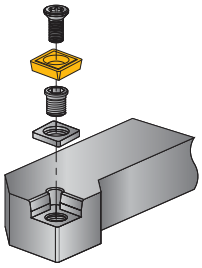
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		SSSCR/L 1010E09	10	10	70	10	12	SC..09T3..
		SSSCR/L 1212F09	12	12	80	12	14	SC..09T3..
		SSSCR/L 1616H09	16	16	100	16	20	SC..09T3..
		SSSCR/L 2020K09	20	20	125	20	25	SC..09T3..
		SSSCR/L 2525M09	25	25	150	25	31	SC..09T3..
		SSSCR/L 1616H12	16	16	100	16	16	SC..1204..
		SSSCR/L 2020K12	20	20	125	20	20	SC..1204..
		SSSCR/L 2525M12	25	25	150	25	32	SC..1204..
		SSSCR/L 3232P12	32	32	170	32	40	SC..1204..
		SSSCR/L 4040S12	40	40	250	40	50	SC..1204..

Ersatzteile & Zubehör / Main spare parts

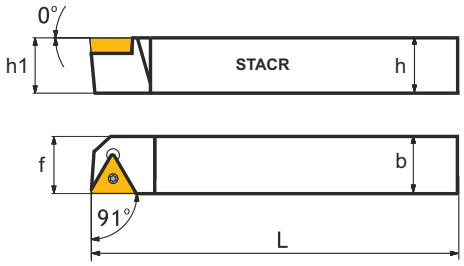
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (1010/1212/1616)	T55SW4008	T55T15				
09 (2020/2525)	T55SW4008	T55T15				
12 (1616/2020/2525)	T55SW5012	T55T20				
12 (3232/4040)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



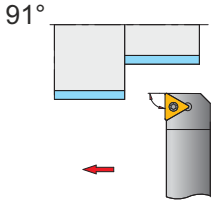


(Modelbeispiel)

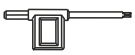


STACR

(Abbildung in Rechtsausführung /Right hand style)

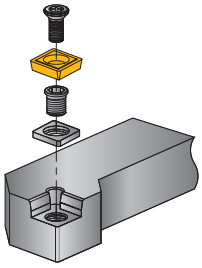
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		STACR/L 1010E11	10	10	70	10	10	TC..1102..
		STACR/L 1212F11	12	12	80	12	12,5	TC..1102..
		STACR/L 1616H11	16	16	100	16	15	TC..1102..

Ersatzteile & Zubehör / Main spare parts

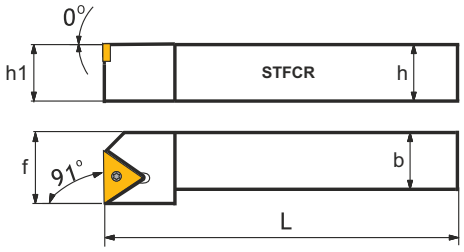
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1010/1212/1616)	T55SW2505	T55T08				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



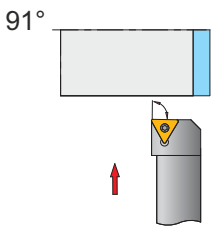


(Modelbeispiel)

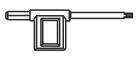


STFCR

(Abbildung in Rechtsausführung /Right hand style)

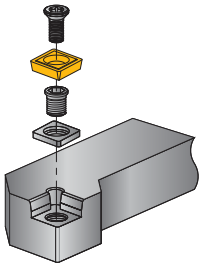
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		STFCR/L 1010E11	10	10	70	10	10	TC..1102..
		STFCR/L 1212F11	12	12	80	12	16	TC..1102..
		STFCR/L 1616H11	16	16	100	16	20	TC..1102..
		STFCR/L 2020K11	20	20	125	20	25	TC..1102..
		STFCR/L 2525M11	25	25	150	25	30	TC..1102..
		STFCR/L 1616H16	16	16	100	16	20	TC..16T3..
		STFCR/L 2020K16	20	20	125	20	25	TC..16T3..
		STFCR/L 2525M16	25	25	150	25	32	TC..16T3..
		STFCR/L 3232P16	32	32	170	32	40	TC..16T3..
		STFCR/L 4040S16	40	40	250	40	48	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

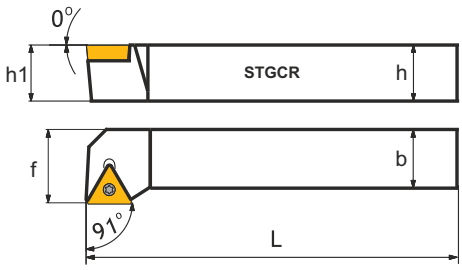
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1010/1212/1616)	T55SW2505	T55T08				
11 (2020/2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3232/4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



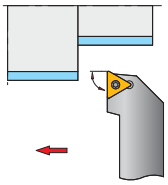


(Modelbeispiel)

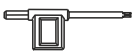


STGCR

(Abbildung in Rechtsausführung /Right hand style)

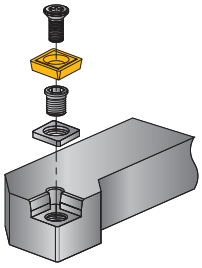
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
91° 		STGCR/L 0808D09	08	08	60	08	10	TC..0902..
		STGCR/L 1010E09	10	10	70	10	12	TC..0902..
		STGCR/L 1212F09	12	12	80	12	16	TC..0902..
		STGCR/L 1616H09	16	16	100	16	20	TC..0902..
		STGCR/L 1212F11	12	12	80	12	16	TC..1102..
		STGCR/L 1616H11	16	16	100	16	20	TC..1102..
		STGCR/L 2020K16	20	20	125	20	25	TC..16T3..
		STGCR/L 2525M16	25	25	150	25	32	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

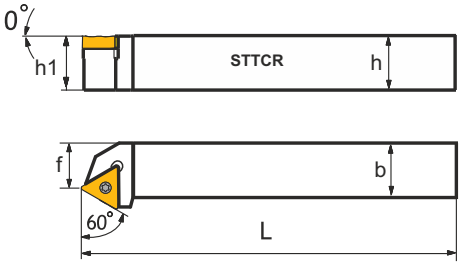
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (0808/1010/1212)	T55SW2505	T55T06				
09 (1616)	T55SW2505	T55T06				
11 (2020/2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



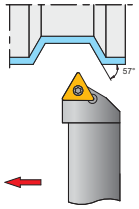


(Modelbeispiel)

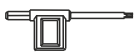


STTCR

(Abbildung in Rechtsausführung /Right hand style)

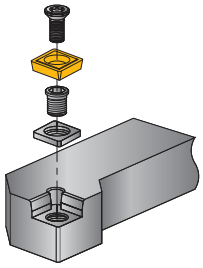
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
60° 		STTCR/L 1010E11	10	10	70	10	06	TC..1102..
		STTCR/L 1212F11	12	12	80	12	09	TC..1102..
		STTCR/L 1616H11	16	16	100	16	13	TC..1102..
		STTCR/L 1616H16	16	16	100	16	13	TC..16T3..
		STTCR/L 2020K16	20	20	125	20	17	TC..16T3..
		STTCR/L 2525M16	25	25	150	25	21	TC..16T3..
		STTCR/L 3232P16	32	32	170	32	28	TC..16T3..
		STTCR/L 4040S16	40	40	250	40	35	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

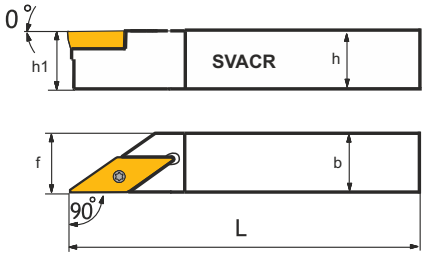
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1010/1212/1616)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3232/4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



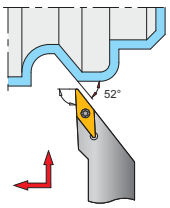


(Modelbeispiel)

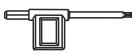


SVACR

(Abbildung in Rechtsausführung /Right hand style)

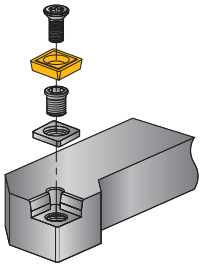
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
90° 		SVACR/L 1010E16	10	10	70	10	10,5	VC..1604..
		SVACR/L 1212E16	12	12	70	12	12,5	VC..1604..
		SVACR/L 1616H16	16	16	100	16	16,5	VC..1604..
		SVACR/L 2020K16	20	20	125	20	20,5	VC..1604..
		SVACR/L 2525M16	25	25	150	25	25,5	VC..1604..
		SVACR/L 3232P16	32	32	170	32	32,5	VC..1604..
		SVACR/L 4040S16	40	40	250	40	40,5	VC..1604..

Ersatzteile & Zubehör / Main spare parts

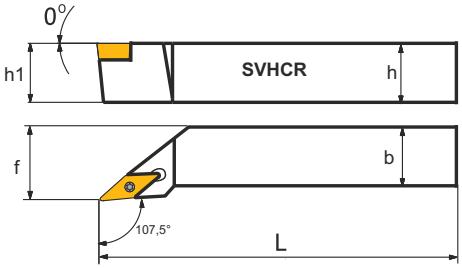
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (1010/1616/2020)	T55SW4008	T55T15				
16 (2525/3232/4040)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



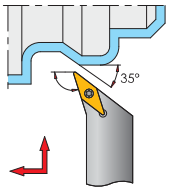


(Modelbeispiel)



SVHCR

(Abbildung in Rechtsausführung /Right hand style)

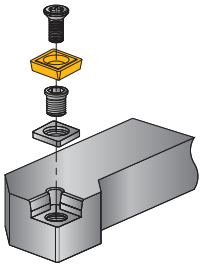
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
107,5° 		SVHCR/L 1212F11	12	12	80	12	16	VC..1103..
		SVHCR/L 1616H11	16	16	100	16	20	VC..1103..
		SVHCR/L 2020K11	20	20	125	20	25	VC..1103..
		SVHCR/L 2525M11	25	25	150	25	32	VC..1103..
		SVHCR/L 1616H16	16	16	100	16	20	VC..1604..
		SVHCR/L 2020K16	20	20	125	20	25	VC..1604..
		SVHCR/L 2525M16	25	25	150	25	32	VC..1604..
		SVHCR/L 3225P16	32	25	170	32	32	VC..1604..
		SVHCR/L 3232P16	32	32	170	32	40	VC..1604..

Ersatzteile & Zubehör / Main spare parts

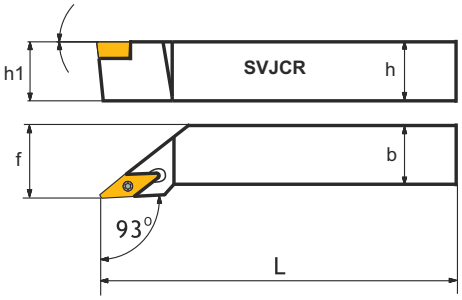
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1212/1616/2020)	T55SW2505	T55T08				
11 (2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3225/3232)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



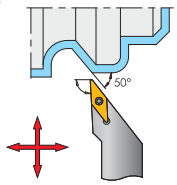
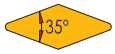


(Modelbeispiel)

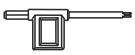


SVJCR

(Abbildung in Rechtsausführung /Right hand style)

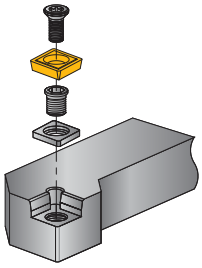
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		SVJCR/L 1010E11	10	10	70	10	16	VC..1103..
		SVJCR/L 1212F11	12	12	80	12	16	VC..1103..
		SVJCR/L 1616H11	16	16	100	16	20	VC..1103..
		SVJCR/L 2020K11	20	20	125	20	25	VC..1103..
		SVJCR/L 2525M11	25	25	150	25	32	VC..1103..
		SVJCR/L 1616H16	16	16	100	16	20	VC..1604..
		SVJCR/L 2020K16	20	20	125	20	25	VC..1604..
		SVJCR/L 2525M16	25	25	150	25	32	VC..1604..
		SVJCR/L 3225P16	32	25	170	32	32	VC..1604..
		SVJCR/L 3232P16	32	32	170	32	40	VC..1604..
		SVJCR/L 4040S16	40	40	250	40	40	VC..1604..

Ersatzteile & Zubehör / Main spare parts

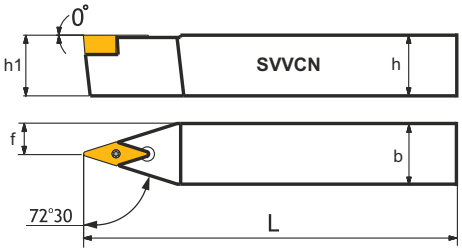
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1010/1212/1616)	T55SW2505	T55T08				
11 (2020/2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3225/3232)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



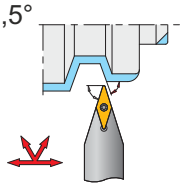


(Modelbeispiel)

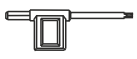


SVVCN

(Abbildung in Neutralausführung /Neutral version)

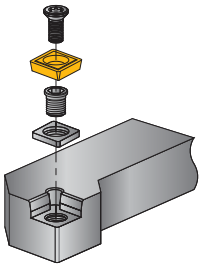
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
72,5° 		SVVCN 1010E11	10	10	70	10	16	VC..1103..
		SVVCN 1212F11	12	12	80	12	16	VC..1103..
		SVVCN 1616H11	16	16	100	16	20	VC..1103..
		SVVCN 2020K11	20	20	125	20	25	VC..1103..
		SVVCN 2525M11	25	25	150	25	32	VC..1103..
		SVVCN 1616H16	16	16	100	16	20	VC..1604..
		SVVCN 2020K16	20	20	125	20	25	VC..1604..
		SVVCN 2525M16	25	25	150	25	32	VC..1604..
		SVVCN 3225P16	32	25	170	32	32	VC..1604..
		SVVCN 3232P16	32	32	170	32	40	VC..1604..
		SVVCN 4040S16	40	40	250	40	40	VC..1604..

Ersatzteile & Zubehör / Main spare parts

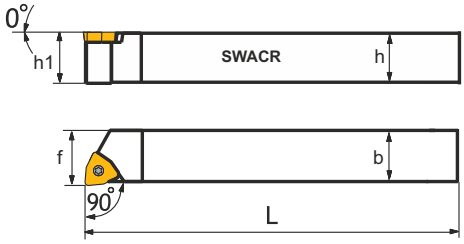
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (1010/1212/1616)	T55SW2505	T55T08				
11 (2020/2525)	T55SW2505	T55T08				
16 (1616/2020/2525)	T55SW4008	T55T15				
16 (3225/3232)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

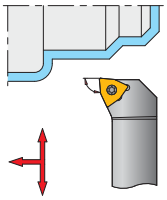




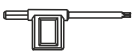
(Modelbeispiel)



SWACR (Abbildung in Rechtsausführung /Right hand style)

Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
90° 		SWACR/L 1010E04	10	10	70	10		WC..0402..
		SWACR/L 1212F04	12	12	80	12		WC..0402..
		SWACR/L 1616H04	16	16	100	16		WC..0402..
		SWACR/L 1010E06	10	10	70	10		WC..06T3..
		SWACR/L 1212F06	12	12	80	12		WC..06T3..
		SWACR/L 1616H06	16	16	100	16		WC..06T3..
		SWACR/L 2020K06	20	20	125	20		WC..06T3..
		SWACR/L 1010E08	10	10	70	10		WC..0804..
		SWACR/L 1212F08	12	12	80	12		WC..0804..
		SWACR/L 1616H08	16	16	100	16		WC..0804..
		SWACR/L 2020K08	20	20	125	20		WC..0804..

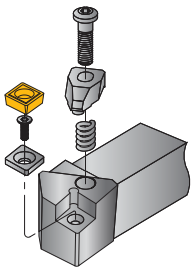
Ersatzteile & Zubehör / Main spare parts

Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
04 (1010/1212/1616)	T55SW2505	T55T08				
06 (1010/1212/1616)	T55SW3007	T55T09				
08 (2020)	T55SW4008	T55T15				

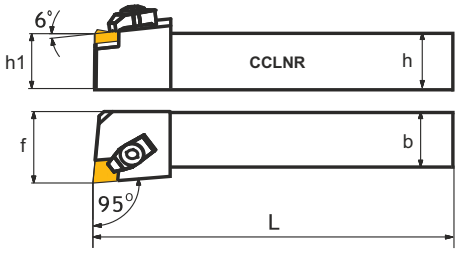
P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



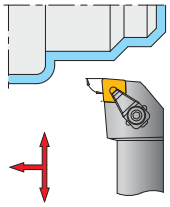


(Modelbeispiel)



CCLNR

(Abbildung in Rechtsausführung /Right hand style)

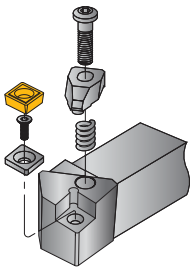
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
95° 		CCLNR/L 2020K12	20	20	125	20	27	CN..1207..
		CCLNR/L 2525M12	25	25	150	25	27	CN..1207..

Ersatzteile & Zubehör / Main spare parts

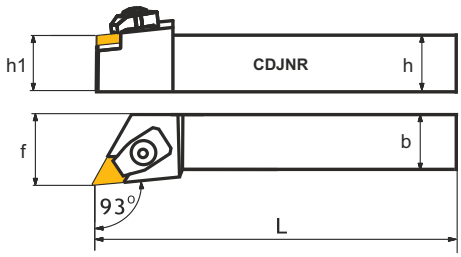
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525)	T55ZCC1207	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



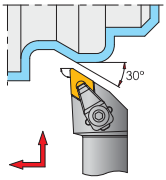


(Modelbeispiel)



CDJNR

(Abbildung in Rechtsausführung /Right hand style)

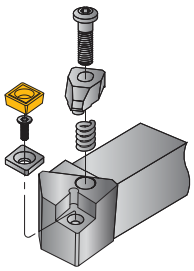
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		CDJNR/L 2525M15	25	25	150	25	32	DN..1507..
		CDJNR/L 3225P15	32	25	170	32	32	DN..1507..

Ersatzteile & Zubehör / Main spare parts

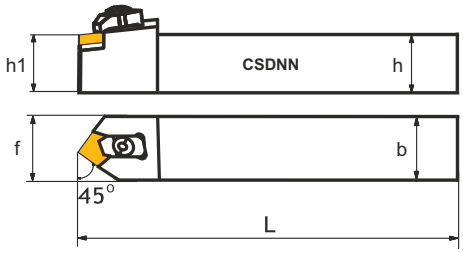
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
15 (2525/3225)	T55ZCD1507	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



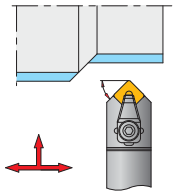


(Modelbeispiel)

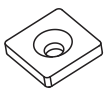


CSDNN

(Abbildung in Neutralausführung /Neutral version)

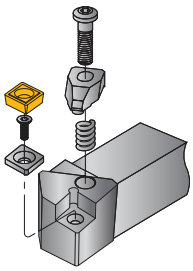
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
45° 		CSDNN 2020M12	20	20	150	20	25	SN..1207..
		CSDNN 2525M12	25	25	150	25	32	SN..1207..
		CSDNN 3225P12	32	25	170	32	32	SN..1207..
		CSDNN 3225P15	32	25	170	32	32	SN..1507..

Ersatzteile & Zubehör / Main spare parts

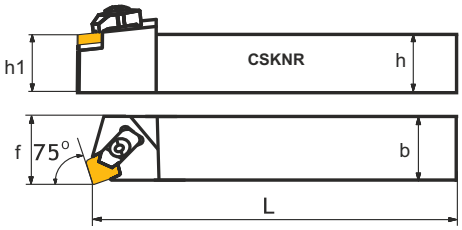
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525/3225)	T55ZCS1207	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3225)	T55ZCS1507	T55PC03	T55SZ0812	T55FP08	T55KS0830	T55S04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



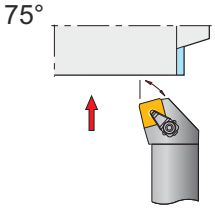


(Modelbeispiel)



CSKNR

(Abbildung in Rechtsausführung /Right hand style)

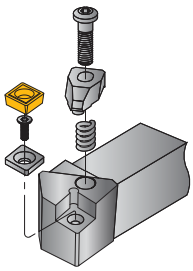
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		CSKNR/L 2020M12	20	20	150	20	25	SN..1207..
		CSKNR/L 2525M12	25	25	150	25	32	SN..1207..
		CSKNR/L 3225P12	32	25	170	32	32	SN..1207..
		CSKNR/L 3225P15	32	25	170	32	32	SN..1507..

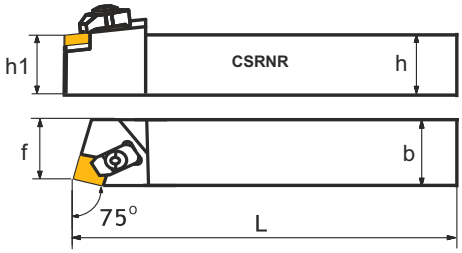
Ersatzteile & Zubehör / Main spare parts

Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525/3225)	T55ZCS1207	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3225)	T55ZCS1507	T55PC03	T55SZ0812	T55FP08	T55KS0830	T55S04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



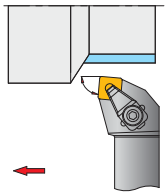




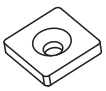
CSRNR

(Abbildung in Rechtsausführung /Right hand style)

(Modelbeispiel)

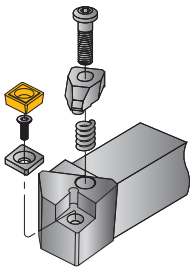
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
75° 		CSKNR/L 2020M12	20	20	150	20	25	SN..1207..
		CSKNR/L 2525M12	25	25	150	25	32	SN..1207..
		CSKNR/L 3225P12	32	25	170	32	32	SN..1207..
		CSKNR/L 3225P15	32	25	170	32	32	SN..1507..

Ersatzteile & Zubehör / Main spare parts

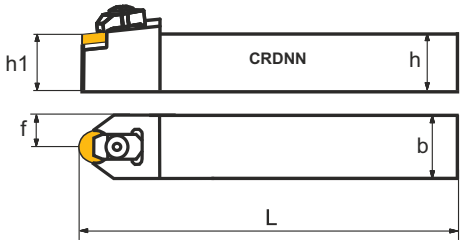
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525/3225)	T55ZCS1207	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04
15 (3225/4040)	T55ZCS1507	T55PC03	T55SZ0812	T55FP08	T55KS0830	T55S04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



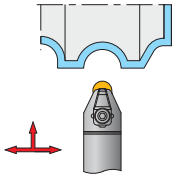


(Modelbeispiel)



CRDNN

(Abbildung in Neutralausführung /Neutral version)

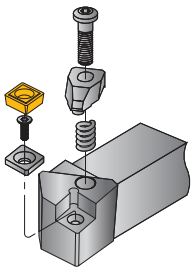
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
		CRDNN 2020M12	20	20	150	20	22	RN..1207..
		CRDNN 2525M12	25	25	150	25	27	RN..1207..
		CRDNN 3225P12	32	25	170	32	27	RN..1207..

Ersatzteile & Zubehör / Main spare parts

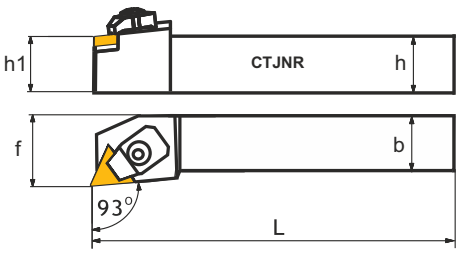
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (2020/2525/3225)	T55ZCR1207	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



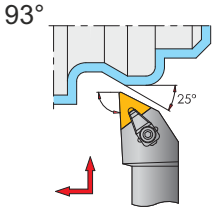


(Modelbeispiel)



CTJNR

(Abbildung in Rechtsausführung /Right hand style)

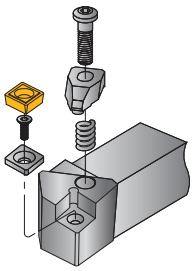
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		CTJNR/L 2020K16	20	20	125	20	25	TN..1607..
		CTJNR/L 2525M16	25	25	150	25	32	TN..1607..

Ersatzteile & Zubehör / Main spare parts

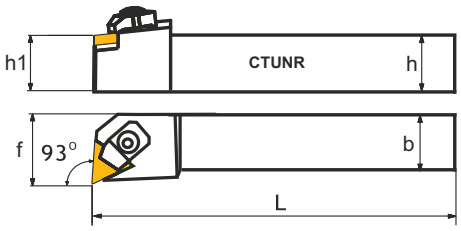
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (2020/2525)	T55ZCT1607	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



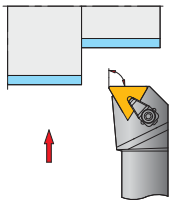


(Modelbeispiel)



CTUNR

(Abbildung in Rechtsausführung /Right hand style)

Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			h	b	L	h1	f	
93° 		CTUNR/L 2020K16	20	20	125	20	25	TN..1607..
		CTUNR/L 2525M16	25	25	150	25	32	TN..1607..

Ersatzteile & Zubehör / Main spare parts

Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
16 (2020/2525)	T55ZCT1607	T55PC02	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials

A	25	T	D	W	L	N	R	08
1	2	3	4	5	6	7	8	9

1. Schaftausführung (Community version)

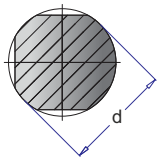
A : Stahl mit Innenkühlung
(Steel shank internal coolant supply)

C : Vollhartmetal
(Carbide shank)

E : Vollhartmetall mit Kühlkanal
(Carbide shank internal coolant supply)

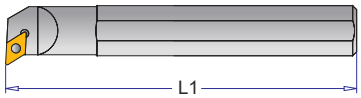
S : Vollstahl
(Steel shank)

2. Schaftdurchmesser (Shaft diameter)



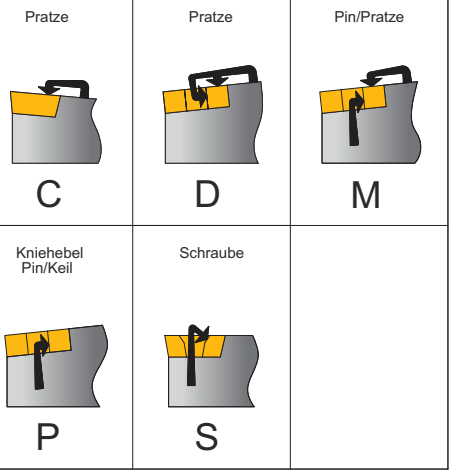
8 = 08 mm	25 = 25 mm
10 = 10 mm	32 = 32 mm
12 = 12 mm	40 = 40 mm
16 = 16 mm	50 = 50 mm
20 = 20 mm	60 = 60 mm

3. Werkzeuglänge (Tool lenght)

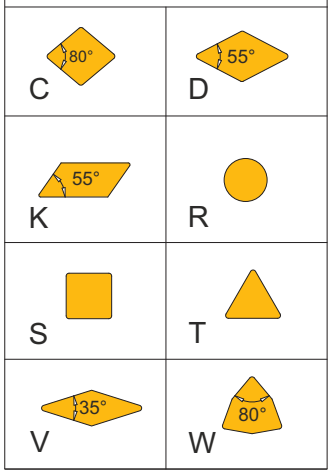


F = 80 mm	M = 150 mm	R = 200 mm	V = 400 mm
H = 100 mm	N = 160 mm	S = 250 mm	W = 450 mm
K = 125 mm	P = 170 mm	T = 300 mm	Y = 500 mm
L = 140 mm	Q = 180 mm	U = 350 mm	X = Spezial

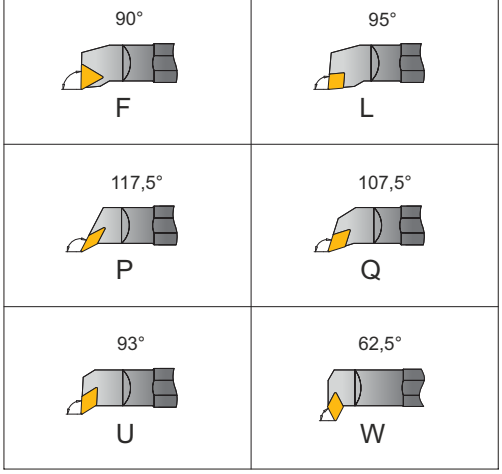
4. Spannsystem (Clamping system)



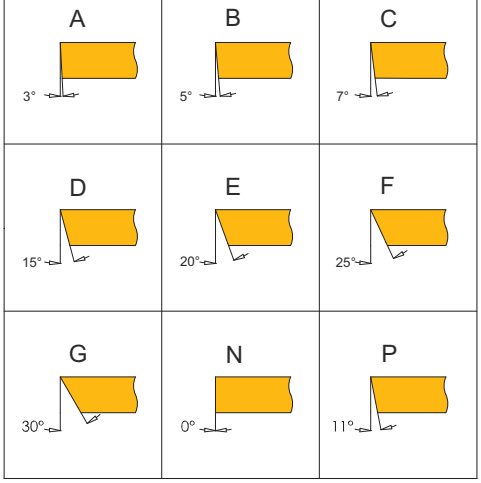
5. Wendeschneidplattenform (Insert shape)



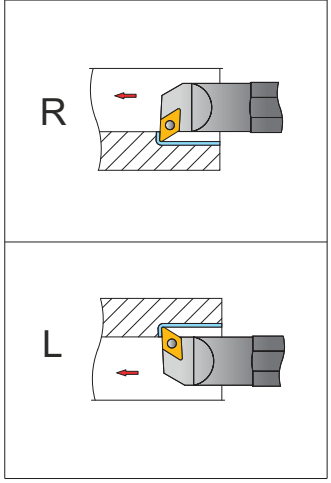
6. Haltertyp (Approach angle)



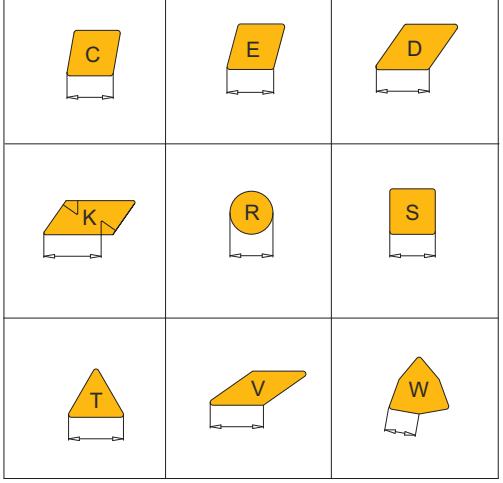
7. Freiwinkel (Clearance angle)



8. Schneidrichtung (Hand of tool)

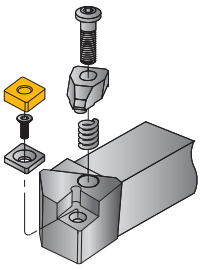


9. Schneidkantenlänge (Cutting edge length)

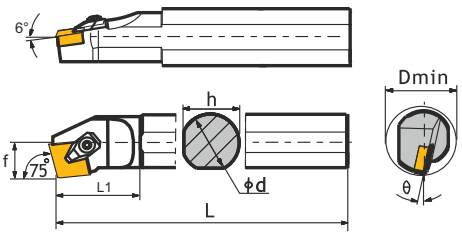


P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



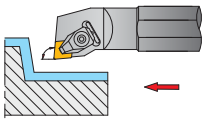


(Modelbeispiel)



DCKNR

(Abbildung in Rechtsausführung /Right hand style)

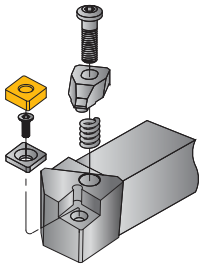
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
75° 		A25R DCKNR/L 12	25	200	45	17	32	CN..1204..
		A32S DCKNR/L 12	32	250	50	22	40	CN..1204..
		A40S DCKNR/L 12	40	250	55	27	50	CN..1204..

Ersatzteile & Zubehör / Main spare parts

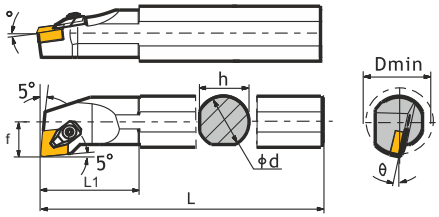
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (Ø25/32/40)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



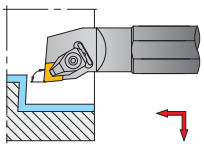


(Modelbeispiel)



DCLNR

(Abbildung in Rechtsausführung /Right hand style)

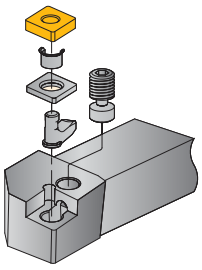
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A20Q DCLNR/L 12	20	180	45	13	25	CN..1204..
		A25R DCLNR/L 12	25	200	45	16,5	32	CN..1204..
		A32S DCLNR/L 12	32	250	50	22,5	40	CN..1204..

Ersatzteile & Zubehör / Main spare parts

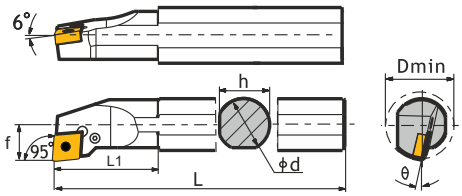
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
12 (Ø20/25/32)	T55ZDC1204	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



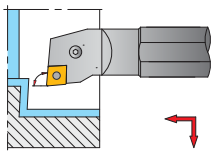


(Modelbeispiel)



PCLNR

(Abbildung in Rechtsausführung /Right hand style)

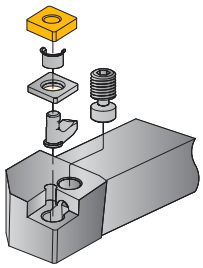
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A16Q PCLNR/L 09	16	180	45	11	20	CN..0903..
		A20Q PCLNR/L 09	20	180	45	13	25	CN..0903..
		A25R PCLNR/L 09	25	200	45	16,5	32	CN..0903..
		A20Q PCLNR/L 12	20	180	45	13	25	CN..1204..
		A25R PCLNR/L 12	25	200	45	16,5	32	CN..1204..
		A32S PCLNR/L 12	32	250	50	22,5	44	CN..1204..
		A40T PCLNR/L 12	40	300	50	27	54	CN..1204..
		A50U PCLNR/L 12	50	350	45	35	63	CN..1204..
		A32S PCLNR/L 16	32	250	50	22,5	44	CN..1606..
		A40T PCLNR/L 16	40	300	50	27	54	CN..1606..
		A50U PCLNR/L 16	50	350	50	35	63	CN..1606..
		A50U PCLNR/L 19	50	350	50	35	63	CN..1906..

Ersatzteile & Zubehör / Main spare parts

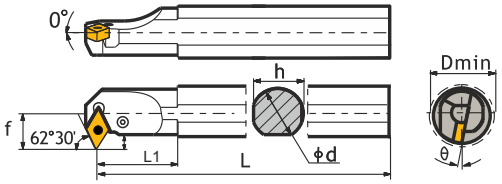
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
09 (Ø16/20/25)		T55KH05	T55SK0509		T55S02	
12 (Ø20/25)		T55KH08	T55SK0613		T55S25	
12 (Ø32/40/50)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	
16 (Ø32/40/50)	T55ZPC1606	T55KH10	T55SK0825	T55RS5	T55S03	
19 (Ø50)	T55ZPC1906	T55KH11	T55SK1027	T55RS6	T55S04	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



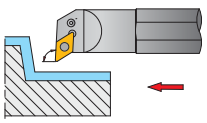


(Modelbeispiel)



PDSNR

(Abbildung in Rechtsausführung /Right hand style)

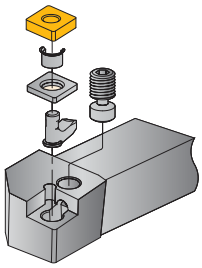
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
62,5° 		A25R PDSNR/L 15	25	200	40	6,9	32	DN..1506..
		A32S PDSNR/L 15	32	250	45	8,5	40	DN..1506..
		A40T PDSNR/L 15	40	300	43	9,4	50	DN..1506..
		A32S PDSNR/L 15	32	250	45	8,5	40	DN..1504..
		A40T PDSNR/L 15	40	300	43	9,4	50	DN..1504..

Ersatzteile & Zubehör / Main spare parts

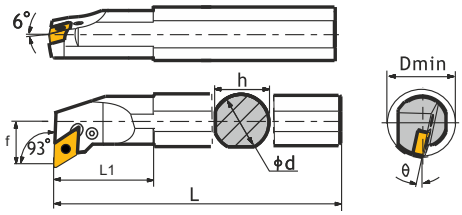
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
15 (Ø25/32/40)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (Ø32/40)	T55ZPD1504	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



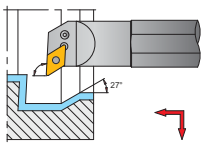


(Modelbeispiel)



PDUNR

(Abbildung in Rechtsausführung /Right hand style)

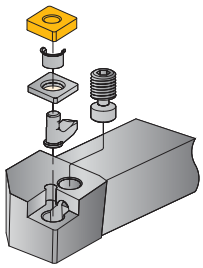
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
93° 		A20Q PDUNR/L 11	20	180	35	13	25	DN..1104..
		A25R PDUNR/L 11	25	200	40	17	32	DN..1104..
		A32S PDUNR/L 11	32	250	50	22	40	DN..1104..
		A25R PDUNR/L 15	25	200	50	18	32	DN..1506..
		A32S PDUNR/L 15	32	250	50	22	40	DN..1506..
		A40T PDUNR/L 15	40	300	50	27	50	DN..1506..
		A50U PDUNR/L 15	50	350	50	35	63	DN..1506..
		A40T PDUNR/L 15	40	300	50	27	50	DN..1504..
		A50U PDUNR/L 15	50	350	50	35	63	DN..1506..

Ersatzteile & Zubehör / Main spare parts

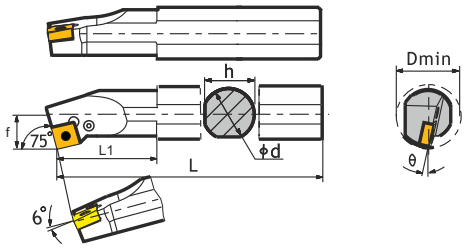
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
11 (Ø20/25)		T55KH06	T55SK0512		T55S02	
11 (Ø32)	T55ZPD1104	T55KH03	T55SK0617	T55RS3	T55S25	
15 (Ø25/32/40/50)	T55ZPD1506	T55KH09	T55SK0821	T55RS4	T55S03	
15 (Ø32/40)	T55ZPD1504	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



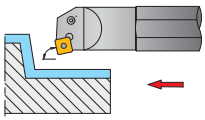


(Modelbeispiel)

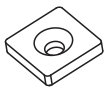


PSKNR

(Abbildung in Rechtsausführung /Right hand style)

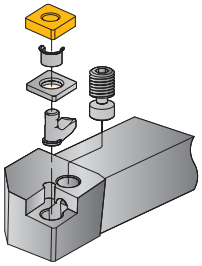
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
75° 		A25R PSKNR/L 12	25	200	42	17	32	SN..1204..
		A32S PSKNR/L 12	32	250	45	22	44	SN..1204..
		A40T PSKNR/L 12	40	300	50	27	54	SN..1204..
		A50U PSKNR/L 12	50	350	50	35	63	SN..1204..

Ersatzteile & Zubehör / Main spare parts

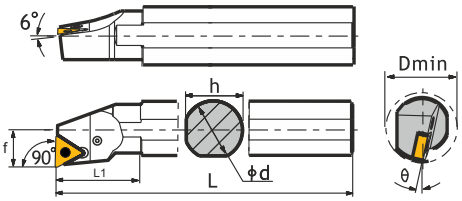
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
12 (Ø25)		T55KH08	T55SK0613		T55S25	
12 (Ø32/40/50)	T55ZPC1204	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



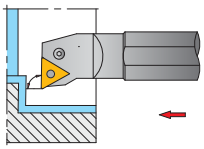


(Modelbeispiel)



PTFNR

(Abbildung in Rechtsausführung /Right hand style)

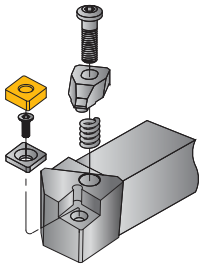
Hauptanwendung /Main application	Wendeschneidplatte /insert size	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /insert size
			d	L	L1	f	D	
90° 		A16Q PTFNR/L 11	16	180	28	11	20	TN..1103..
		A20Q PTFNR/L 11	20	180	31	13	25	TN..1103..
		A25R PTFNR/L 11	25	200	35	17	32	TN..1103..
		A25R PTFNR/L 16	25	200	42	17	32	TN..1604..
		A32S PTFNR/L 16	32	250	50	22	44	TN..1604..
		A40T PTFNR/L 16	40	300	55	27	54	TN..1604..

Ersatzteile & Zubehör / Main spare parts

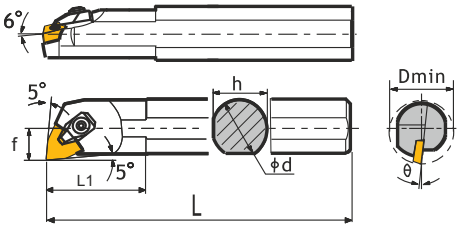
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
11 (Ø16/20/25)		T55KH02	T55SK0509		T55S02	
16 (Ø25)		T55KH04	T55SK0512		T55S02	
16 (Ø32/40)	T55ZPT1604	T55KH03	T55SK0613	T55RS3	T55S25	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



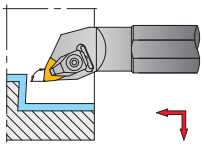


(Modelbeispiel)



DWLNR

(Abbildung in Rechtsausführung /Right hand style)

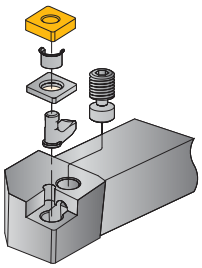
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A20Q DWLNR/L 06	20	180	45	13	25	WN..0603..
		A25R DWLNR/L 06	25	200	45	16,5	32	WN..0603..
		A25R DWLNR/L 08	25	200	45	16,5	32	WN..0804..
		A32S DWLNR/L 08	32	250	50	22,5	40	WN..0804..

Ersatzteile & Zubehör / Main spare parts

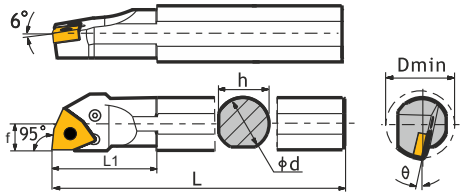
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Pratze /Clamp	Schraube für Zwischenlage /Shim screw	Feder /Spring	Schraube für Pratze /Clamp screw	Inbus /Wrench
						
06 (Ø20/25)		T55PD02		T55FP08	T55KS0510	T55S03
08 (Ø25/32)	T55ZDW0804	T55PD05	T55SZ0612	T55FP08	T55KS0625	T55S03/04

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



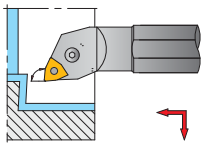


(Modelbeispiel)



PWLNR

(Abbildung in Rechtsausführung /Right hand style)

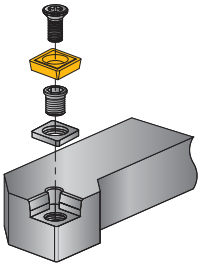
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A16Q PWLNR/L 06	16	180	25	11	20	WN..0603..
		A20Q PWLNR/L 06	20	180	32	13	25	WN..0603..
		A25R PWLNR/L 06	25	200	35	17	32	WN..0603..
		A20Q PWLNR/L 08	20	180	32	13	25	WN..0804..
		A25R PWLNR/L 08	25	200	45	17	32	WN..0804..
		A32S PWLNR/L 08	32	250	50	22	40	WN..0804..
		A40T PWLNR/L 08	40	300	55	30	50	WN..0804..

Ersatzteile & Zubehör / Main spare parts

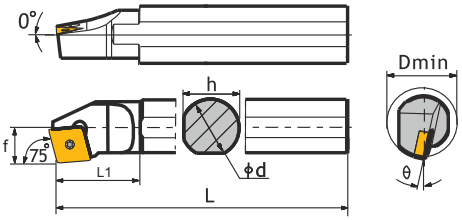
Wendeschneidplatten Größe /Insert size	Zwischenlage /Shim	Kniehebel /Lever	Schraube für Kniehebel /Lever screw	Rohstift /Shim pin	Inbus /Wrench	
						
06 (Ø16/20/25)		T55KH04	T55SK0512		T55S02	
08 (Ø20/25)		T55KH08	T55SK0613		T55S25	
08 (Ø32/40)	T55ZPW0804	T55KH07	T55SK0821	T55RS4	T55S03	

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



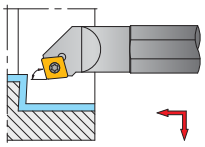


(Modelbeispiel)

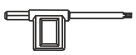


SCKCR

(Abbildung in Rechtsausführung /Right hand style)

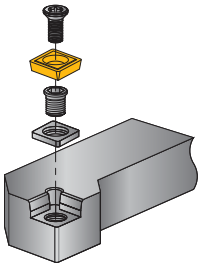
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
75° 		A08K SCKCR/L 06	08	125	25	5,5	10	CC..0602..
		A10K SCKCR/L 06	10	125	25	7	13	CC..0602..
		A12M SCKCR/L 06	12	150	25	8,5	16	CC..0602..
		A12M SCKCR/L 09	12	150	30	8,5	16	CC..09T3..
		A16N SCKCR/L 09	16	160	33	11	20	CC..09T3..
		A20K SCKCR/L 09	20	180	35	13	24	CC..09T3..
		A25R SCKCR/L 09	25	200	40	17	31	CC..09T3..

Ersatzteile & Zubehör / Main spare parts

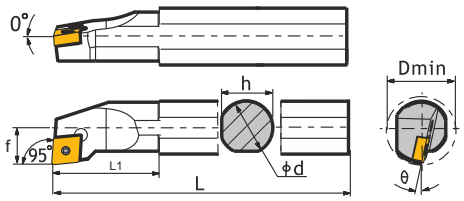
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
06 (Ø08/10/12)	T55SW2505	T55T08				
09 (Ø12/16/20/25)	T55SW2505	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



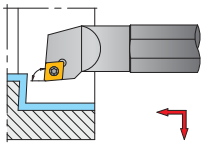


(Modelbeispiel)

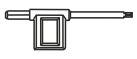


SCLCR

(Abbildung in Rechtsausführung /Right hand style)

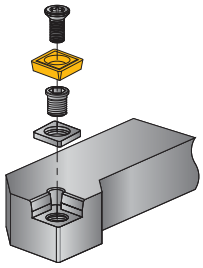
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A07K SCLCR/L 06	07	125	14	4,2	09	CC..0602..
		A08K SCLCR/L 06	08	125	14	5	10	CC..0602..
		A10K SCLCR/L 06	10	125	14	6	12	CC..0602..
		A12M SCLCR/L 06	12	150	25	9	16	CC..0602..
		A12M SCLCR/L 09	12	150	25	9	16	CC..09T3..
		A16Q SCLCR/L 09	16	180	32,5	11	20	CC..09T3..
		A20Q SCLCR/L 09	20	180	38	13	25	CC..09T3..
		A25R SCLCR/L 09	25	200	45	17	32	CC..09T3..
		A25R SCLCR/L 12	25	200	45	17	32	CC..1204..
		A32S SCLCR/L 12	32	250	50	22	40	CC..1204..
		A40T SCLCR/L 12	40	300	60	27	50	CC..1204..

Ersatzteile & Zubehör / Main spare parts

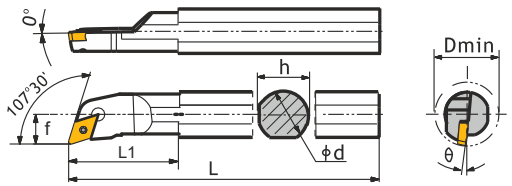
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
06 (Ø08/10/12)	T55SW2505	T55T08				
09 (Ø12/16/20/25)	T55SW4008	T55T15				
12 (Ø25/32/40)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



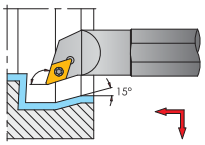


(Modelbeispiel)

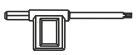


SDQCR

(Abbildung in Rechtsausführung /Right hand style)

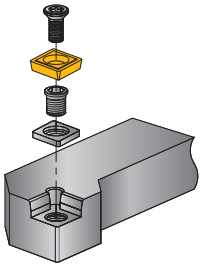
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
107,5° 		A08K SDQCR/L 07	08	125	22	05	10	DC..0702..
		A10K SDQCR/L 07	10	125	22	07	13	DC..0702..
		A12M SDQCR/L 07	12	150	22	09	16	DC..0702..
		A16Q SDQCR/L 07	16	180	27	11	20	DC..0702..
		A20Q SDQCR/L 11	20	180	40	13	25	DC..11T3..
		A25R SDQCR/L 11	25	200	46	17	32	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

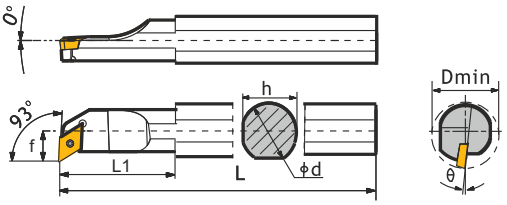
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (Ø08/10/12/16)	T55SW2505	T55T08				
11 (Ø20/25)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



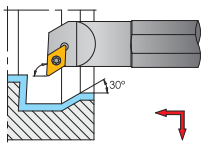


(Modelbeispiel)

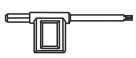


SDUCR

(Abbildung in Rechtsausführung /Right hand style)

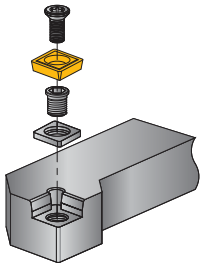
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
93° 		A08K SDUCR/L 07	08	125	14	05	13	DC..0702..
		A10K SDUCR/L 07	10	125	20	07	13	DC..0702..
		A12M SDUCR/L 07	12	150	22	09	16	DC..0702..
		A16Q SDUCR/L 07	16	180	27	11	20	DC..0702..
		A20Q SDUCR/L 11	20	180	32	13	25	DC..11T3..
		A25R SDUCR/L 11	25	200	32	17	32	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

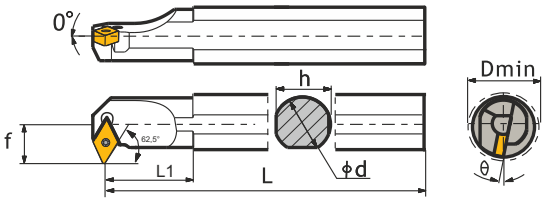
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (Ø08/10/12/16)	T55SW2505	T55T08				
11 (Ø20/25)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



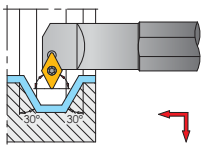


(Modelbeispiel)

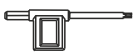


SDWCR

(Abbildung in Rechtsausführung /Right hand style)

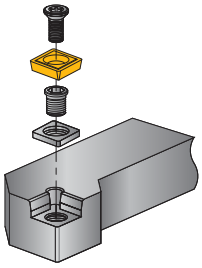
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
62,5° 		A12M SDWCR/L 07	12	150	14	10,5	19	DC..0702..
		A16Q SDWCR/L 07	16	180	20	12,5	23	DC..0702..
		A20Q SDWCR/L 07	20	180	22	14,5	27	DC..0702..
		A20Q SDWCR/L 11	20	180	27	14,5	27	DC..11T3..
		A25R SDWCR/L 11	25	200	32	17	32	DC..11T3..
		A32S SDWCR/L 11	32	250	32	20	40	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

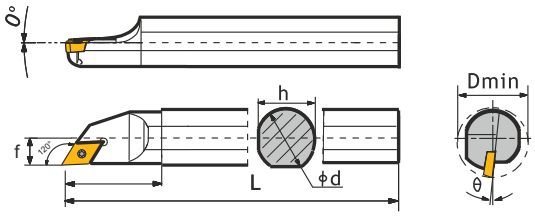
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (Ø12/16/20)	T55SW2505	T55T08				
11 (Ø20/25/32)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



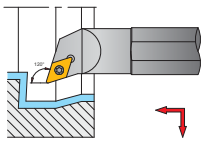


(Modelbeispiel)

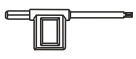


SDXCR

(Abbildung in Rechtsausführung /Right hand style)

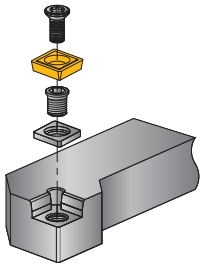
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A10K SDXCR/L 07	10	125	20	07	13	DC..0702..
		A12M SDXCR/L 07	12	150	22	09	16	DC..0702..
		A16Q SDXCR/L 07	16	180	27	11	20	DC..0702..
		A20Q SDXCR/L 11	20	180	32	13	25	DC..11T3..
		A25R SDXCR/L 11	25	200	32	17	32	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

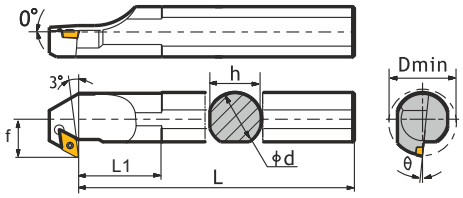
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
07 (Ø10/12/16)	T55SW2505	T55T08				
11 (Ø20/25)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



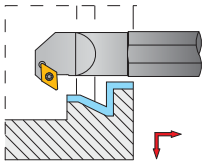


(Modelbeispiel)

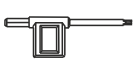


SDZCR

(Abbildung in Rechtsausführung /Right hand style)

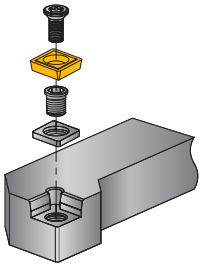
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
93° 		A20Q SDZCR/L 11	20	180	35	6,9	27	DC..11T3..
		A25R SDZCR/L 11	25	200	40	6,9	32	DC..11T3..
		A32S SDZCR/L 11	32	250	45	8,4	40	DC..11T3..
		A40T SDZCR/L 11	40	300	45	9,4	50	DC..11T3..

Ersatzteile & Zubehör / Main spare parts

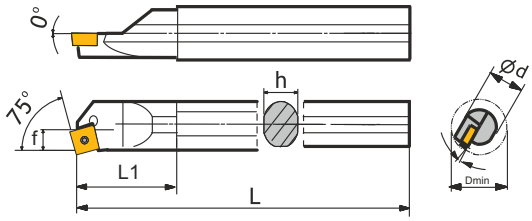
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø20/25/32/40)	T55SW2505	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



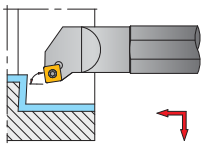


(Modelbeispiel)

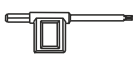


SSKCR

(Abbildung in Rechtsausführung /Right hand style)

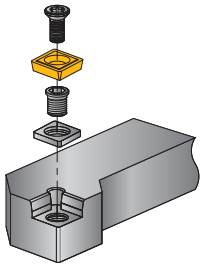
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
75° 		A12M SSKCR/L 09	12	150	25	09	16	SC..09T3..
		A16Q SSKCR/L 09	16	180	30	11	20	SC..09T3..
		A20Q SSKCR/L 09	20	180	35	13	25	SC..09T3..
		A25R SSKCR/L 09	25	200	40	17	32	SC..09T3..
		A25R SSKCR/L 12	25	200	40	17	32	SC..1204..
		A32S SSKCR/L 12	32	250	45	22	40	SC..1204..

Ersatzteile & Zubehör / Main spare parts

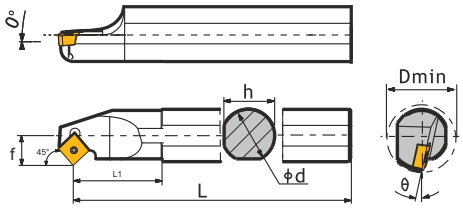
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (Ø12/16/20/25)	T55SW4008	T55T15				
12 (Ø25/32)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



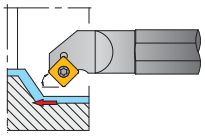


(Modelbeispiel)

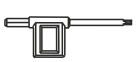


SSSCR

(Abbildung in Rechtsausführung /Right hand style)

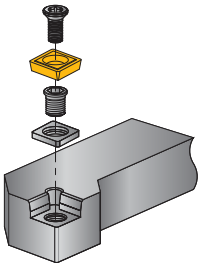
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
45° 		A12M SSSCR/L 09	12	150	25	09	16	SC..09T3..
		A16Q SSSCR/L 09	16	180	30	11	20	SC..09T3..
		A20Q SSSCR/L 09	20	180	35	13	25	SC..09T3..
		A25R SSSCR/L 09	25	200	40	17	32	SC..09T3..
		A25R SSSCR/L 12	25	200	40	17	32	SC..1204..
		A32S SSSCR/L 12	32	250	45	22	40	SC..1204..

Ersatzteile & Zubehör / Main spare parts

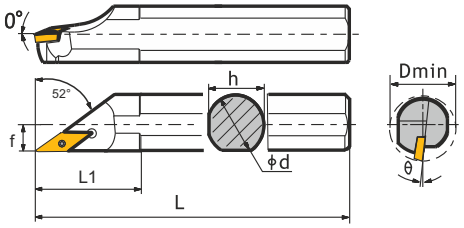
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (Ø12/16/20/25)	T55SW4008	T55T15				
12 (Ø25/32)	T55SW5012	T55T20				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



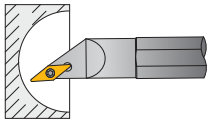


(Modelbeispiel)

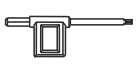


SVJBR

(Abbildung in Rechtsausführung /Right hand style)

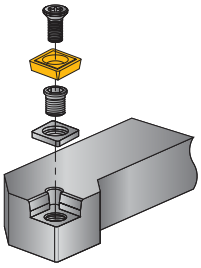
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
		A20Q SVJBR/L 16	20	180	35	2	25	VB..1604..
		A25R SVJBR/L 16	25	200	42	2	32	VB..1604..
		A32S SVJBR/L 16	32	250	45	3	44	VB..1604..

Ersatzteile & Zubehör / Main spare parts

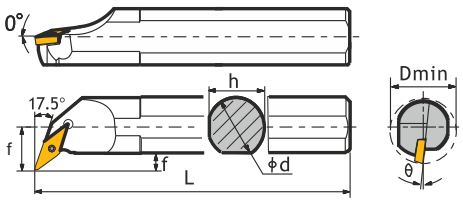
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (Ø20/25/32)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



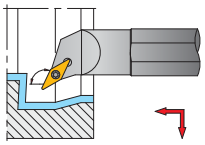


(Modelbeispiel)

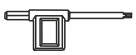


SVQBR

(Abbildung in Rechtsausführung /Right hand style)

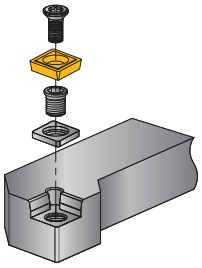
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
117,5° 		A20Q SVQBR/L 16	20	180	35	14	25	VB..1604..
		A25R SVQBR/L 16	25	200	42	17	32	VB..1604..
		A32S SVQBR/L 16	32	250	45	23	44	VB..1604..
		A40T SVQBR/L 16	40	300	50	27	54	VB..1604..
		A50U SVQBR/L 16	50	350	50	35	63	VB..1604..

Ersatzteile & Zubehör / Main spare parts

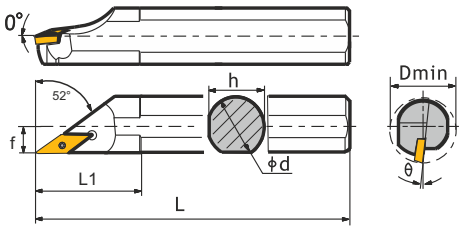
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



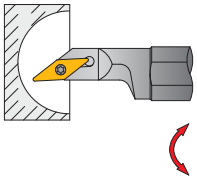


(Modelbeispiel)

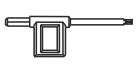


SVJCR

(Abbildung in Rechtsausführung /Right hand style)

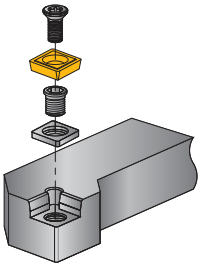
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
		A12K SVJCR/L 11	12	125	18	4,6	16	VC..1103..
		A16M SVJCR/L 11	16	150	23	4,6	20	VC..1103..
		A20Q SVJCR/L 11	20	180	35	4,6	25	VC..1103..
		A25R SVJCR/L 16	25	200	42	4,6	30	VC..1604..
		A32S SVJCR/L 16	32	250	45	4,6	37	VC..1604..
		A40T SVJCR/L 16	40	300	50	27	45	VC..1604..
		A50U SVJCR/L 16	50	350	50	35	55	VC..1604..

Ersatzteile & Zubehör / Main spare parts

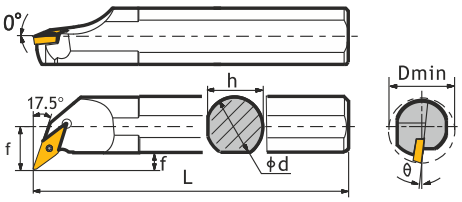
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
12 (Ø12/16/20)	T55SW2507	T55T08				
16 (Ø25/32/40/50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



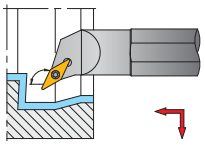


(Modelbeispiel)

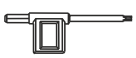


SVQCR

(Abbildung in Rechtsausführung /Right hand style)

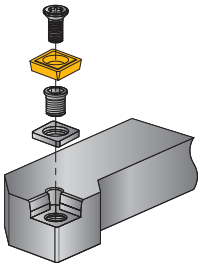
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A20Q SVQCR/L 16	20	180	35	14	25	VC..1604..
		A25R SVQCR/L 16	25	200	42	17	32	VC..1604..
		A32S SVQCR/L 16	32	250	45	23	44	VC..1604..
		A40T SVQCR/L 16	40	300	50	27	54	VC..1604..
		A50U SVQCR/L 16	50	350	50	35	63	VC..1604..

Ersatzteile & Zubehör / Main spare parts

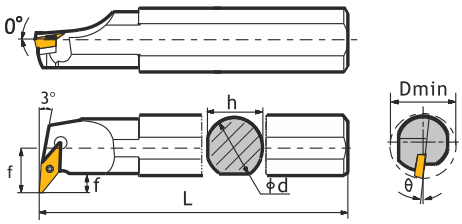
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (Ø50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



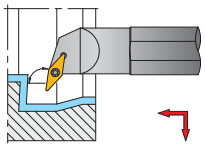


(Modelbeispiel)

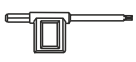


SVUCR

(Abbildung in Rechtsausführung /Right hand style)

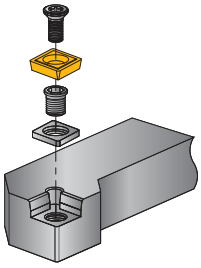
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A16Q SVUCR/L 11	16	180	32,5	12,5	22	VC..1103..
		A20Q SVUCR/L 16	20	180	38	15	31	VC..1604..
		A25R SVUCR/L 16	25	200	45	17	35	VC..1604..
		A32S SVUCR/L 16	32	250	49	22	42	VC..1604..
		A40T SVUCR/L 16	40	300	56,5	27	51	VC..1604..
		A50U SVUCR/L 16	50	350	65	35	63	VC..1604..

Ersatzteile & Zubehör / Main spare parts

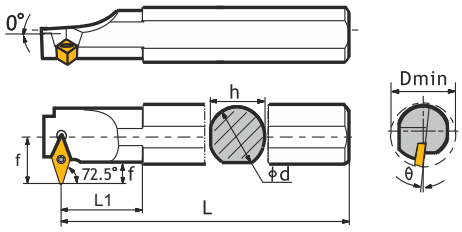
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø16)	T55SW2505	T55T08				
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (Ø50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



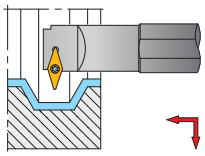


(Modelbeispiel)

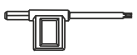


SVWCR

(Abbildung in Rechtsausführung /Right hand style)

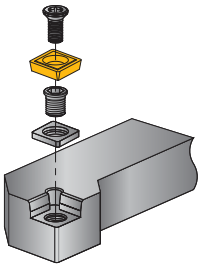
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm) d	L	L1	f	D	Wendeschneidplatte /Insert size
		A16Q SVWCR/L 11	16	180	32,5	11	22	VC..1103..
		A20Q SVWCR/L 16	20	180	38	15	31	VC..1604..
		A25R SVWCR/L 16	25	200	45	17	35	VC..1604..
		A32S SVWCR/L 16	32	250	49	22	42	VC..1604..
		A40T SVWCR/L 16	40	300	56,5	27	51	VC..1604..
		A50U SVWCR/L 16	50	350	65	35	63	VC..1604..

Ersatzteile & Zubehör / Main spare parts

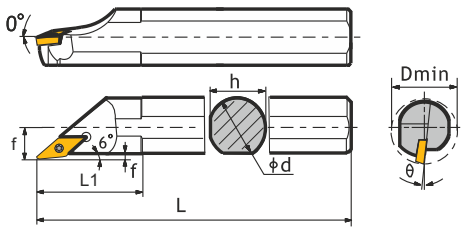
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø16)	T55SW2505	T55T08				
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (Ø50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



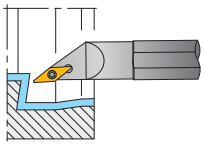


(Modelbeispiel)

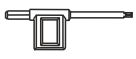


SVXCR

(Abbildung in Rechtsausführung /Right hand style)

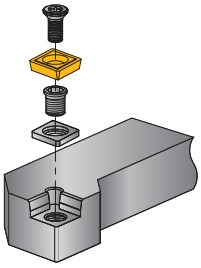
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
		A16Q SVXCR/L 11	16	180	32,5	11	22	VC..1103..
		A20Q SVXCR/L 11	20	180	38	15	31	VC..1103..
		A25R SVXCR/L 11	25	200	45	17	35	VC..1103..
		A32S SVXCR/L 11	32	250	49	22	42	VC..1103..
		A40T SVXCR/L 11	40	300	56,5	27	51	VC..1103..
		A50U SVXCR/L 11	50	350	65	35	63	VC..1103..
		A16Q SVXCR/L 16	16	180	32,5	11	22	VC..1604..
		A20Q SVXCR/L 16	20	180	38	15	31	VC..1604..
		A25R SVXCR/L 16	25	200	45	17	35	VC..1604..
		A32S SVXCR/L 16	32	250	49	22	42	VC..1604..
		A40T SVXCR/L 16	40	300	56,5	27	51	VC..1604..
		A50U SVXCR/L 16	50	350	65	35	63	VC..1604..

Ersatzteile & Zubehör / Main spare parts

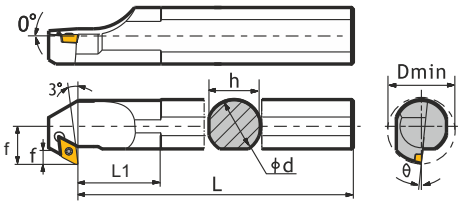
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø16)	T55SW2505	T55T08				
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (Ø50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



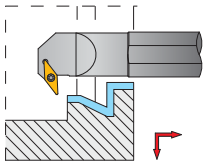


(Modelbeispiel)

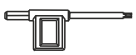


SVZCR

(Abbildung in Rechtsausführung /Right hand style)

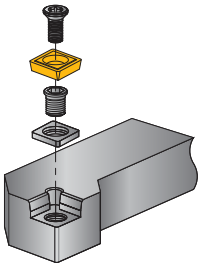
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
		A16Q SVZCR/L 11	16	180	32,5	11	22	VC..1103..
		A20Q SVZCR/L 11	20	180	38	15	31	VC..1103..
		A25R SVZCR/L 16	25	200	45	17	35	VC..1604..
		A32S SVZCR/L 16	32	250	49	22	42	VC..1604..
		A40T SVZCR/L 16	40	300	56,5	27	51	VC..1604..
		A50U SVZCR/L 16	50	350	65	35	63	VC..1604..

Ersatzteile & Zubehör / Main spare parts

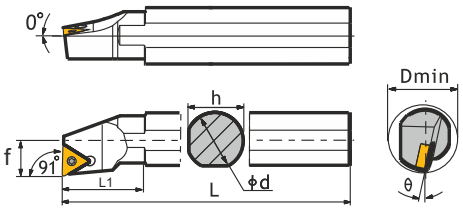
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø16/20)	T55SW2505	T55T08				
16 (Ø25/32/40/50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



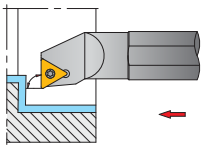


(Modelbeispiel)

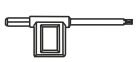


STFCR

(Abbildung in Rechtsausführung /Right hand style)

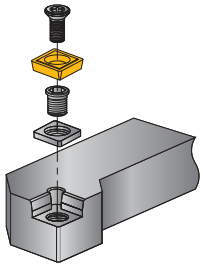
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
91° 		A08K STFCR/L 09	08	125	14	5	10	TC..09T3..
		A10K STFCR/L 09	10	125	25	6	12	TC..09T3..
		A12M STFCR/L 09	12	150	30	9	16	TC..09T3..
		A12M STFCR/L 11	12	150	30	11	16	TC..1102..
		A16Q STFCR/L 11	16	180	35	11	20	TC..1102..
		A20Q STFCR/L 11	20	180	36	13	25	TC..1102..
		A20Q STFCR/L 16	20	180	36	13	25	TC..16T3..
		A25R STFCR/L 16	25	200	49	17	32	TC..16T3..
		A32S STFCR/L 16	32	250	50	22	40	TC..16T3..
		A40T STFCR/L 16	40	300	60	27	50	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

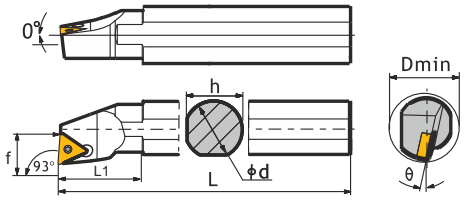
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (Ø08/10/12)	T55SW2505	T55T06				
11 (Ø12/16/20)	T55SW2505	T55T08				
16 (Ø25/32/40)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



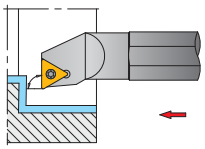


(Modelbeispiel)

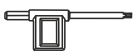


STUCR

(Abbildung in Rechtsausführung /Right hand style)

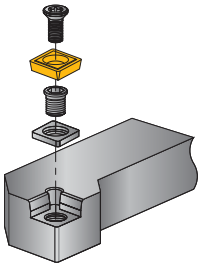
Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
95° 		A08K STUCR/L 09	08	125	23	5,5	10	TC..09T3..
		A10K STUCR/L 09	10	125	24	07	12	TC..09T3..
		A10K STUCR/L 11	10	125	24	07	12	TC..1102..
		A12M STUCR/L 11	12	150	27	8,5	16	TC..1102..
		A16Q STUCR/L 11	16	180	30	11	20	TC..1102..
		A20Q STUCR/L 11	20	180	35	13	25	TC..1102..
		A25R STUCR/L 11	25	200	40	17	32	TC..1102..
		A20Q STUCR/L 16	20	180	40	13	25	TC..16T3..
		A25R STUCR/L 16	25	200	40	17	32	TC..16T3..
		A32S STUCR/L 16	32	250	45	22	40	TC..16T3..
		A40T STUCR/L 16	40	300	55	27	50	TC..16T3..
		A50U STUCR/L 16	50	350	60	31	60	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

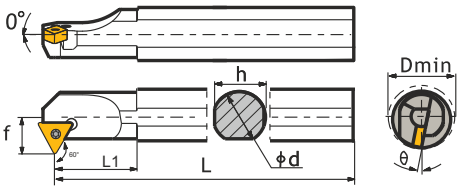
Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
09 (Ø08/10)	T55SW2505	T55T06				
11 (Ø10/12/16/20)	T55SW2505	T55T08				
11 (Ø25)	T55SW2505	T55T08				
16 (Ø20/25/32/40)	T55SW4008	T55T15				
16 (Ø50)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials



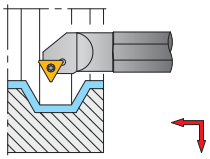


(Modelbeispiel)

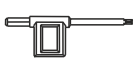


STWCR

(Abbildung in Rechtsausführung /Right hand style)

Hauptanwendung /Main application	Wendeschneidplatte /Insert	Bestellnummer /Order number	Abmessungen/Dimensions (mm)					Wendeschneidplatte /Insert size
			d	L	L1	f	D	
60° 		A10K STWCR/L 11	10	125	14	08	14	TC..1102..
		A12M STWCR/L 11	12	150	25	09	16	TC..1102..
		A16Q STWCR/L 11	16	180	30	11	20	TC..1102..
		A20Q STWCR/L 11	20	180	30	13	25	TC..1102..
		A25R STWCR/L 11	25	200	35	17	32	TC..1102..
		A20Q STWCR/L 16	20	180	36	13	25	TC..16T3..
		A25R STWCR/L 16	25	200	49	17	32	TC..16T3..
		A32S STWCR/L 16	32	250	50	22	40	TC..16T3..
		A40T STWCR/L 16	40	300	60	27	50	TC..16T3..

Ersatzteile & Zubehör / Main spare parts

Wendeschneidplatten Größe /Insert size	Spanschraube /Span screw	Torx				
						
11 (Ø10/12/16/20)	T55SW2505	T55T08				
11 (Ø25)	T55SW2505	T55T08				
16 (Ø20/25/32/40)	T55SW4008	T55T15				

P	Stahl	M	Rostfrei	K	Guss	N	Nichteisen	S	Superlegierung	H	Hochfeste Stähle
P	Steel	M	Stainless steel	K	Cast iron	N	Non-ferrous metals	S	Heat resistant and super alloy	H	Hardened matterials